

**BE-101 (ENGINEERING CHEMISTRY)**

**Unit I**

**WATER AND ITS INDUSTRIAL APPLICATIONS :** Sources, Impurities, Hardness & its units, Industrial water characteristics, softening of water by various methods (External & Internal treatment), Boiler trouble causes, effect & remedies, Characteristics of municipal water & its treatment, Numerical problems based on softening methods.

**Unit II**

**FUELS & COMBUSTION:** Fossil fuels & classification, Calorific value, Determination of calorific value by Bomb calorimeter Proximate and Ultimate analysis of coal and their significance, calorific value Computation based on ultimate analysis data, Carbonization, Manufacturing of coke & recovery of by products. Knocking, relationship between' knocking & structure of hydrocarbon, improvement of anti knocking characteristics of IC engine fuels, Diesel engine fuels, Cetane number, combustion and it related numerical problems.

**Unit III**

**LUBRICANTS:** Introduction, Mechanism of lubrication, Classification of lubricants, roperties and Testing of lubricating oils, Numerical problems based on testing methods.

**CEMENT & REFRACTORIES:** Manufacture , IS-code, Setting and hardening of cement, Refractory : Introduction,classification and properties of refractories .

**Unit IV**

**HIGH-POLYMER :** Introduction, types and classification of polymerization, Reaction. Mechanism, Natural & Synthetic Rubber; Vulcanization of Rubber, Preparation, Pro perties & uses of the following- Polythene, PVC, PMMA, Teflon, Poly acrylonitrile, PVA, Nylon 6, Nylon 6:6, Terylene, Phenol formaldehyde, Urea - Formaldehyde Resin, Glyptal, Silicone Resin, Polyurethanes; Butyl Rubber, Neoprene, Buna N, Buna S.

**Unit V**

**A. INSTRUMENTAL TECHNIQUES IN CHEMICAL ANALYSIS :** Introduction, Principle, Instrumentation and applications of IR, NMR,UV, Visible,Gas Chromatography,Lambert's and Beer's Law

**B. WATER ANALYSIS TECHNIQUES :** Alkalinity, hardness ( Complexo-metric ), Chloride, Free chlorine,DO, BOD and COD, Numericalproblems based on above techniques.

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**Reference books:**

1. Chemistry for Environmental Engineering & Science- Sawyer, McCarty and Parkin –McGraw Hill, Education Pvt. Ltd., New Delhi
2. Engineering Chemistry - B.K. Sharma, Krishna Prakashan Media (P) Ltd., Meerut.
3. Basics of Engineering Chemistry - S. S. Dara & A.K. Singh, S. Chand & Company Ltd., Delhi
4. Applied Chemistry - Theory and Practice, O.P. Viramani, A.K. Narula, New Age International Pvt.Ltd.Publishers, New Delhi
5. Polymer Science – Ghosh, Tata McGraw Hill.
6. Engg. Chemistry –Shashi Chawla, Dhanpat Rai & company pvt. Ltd, Delhi.
7. Engg. Chemistry –Jain & Jain, Dhanpat Rai & company pvt. Ltd, New Delhi
8. A Text book of Engg. Chemistry- Agrawal, C.V, Murthy C.P, Naidu, A, BS Publication,Hyderabad.

**Engineering Chemistry Practical**

**NOTE:** At least 10 of the following core experiments must be performed during the session.

**1. Water Testing**

- (i) Determination of Totalhardness by Complexometric titration method.
- (ii) Determination of mixed alkalinity
- (a) OH<sup>-</sup> & CO<sub>3</sub><sup>2-</sup> - (b) CO<sub>3</sub><sup>2-</sup> & HCO<sub>3</sub><sup>-</sup> -
- (iii) Chloride ion estimation by Argentometric method.

**2. Fuels & lubricant testing:**

- (i) Flash & fire points determination by
  - a) Pensky Martin Apparatus,
  - b) Abel's Apparatus,
  - c) Cleveland's open cup Apparatus.
  - d) Calorific value by bomb calorimeter
- (ii) Viscosity and Viscosity index determination by
  - a) Redwood viscometer No.1
  - b) Redwood viscometer No.2
- (iii) Proximate analysis of coal
  - a) Moisture content
  - b) Ash content
  - c) Volatile matter content
  - c) Carbon residue
- (iv) Steam emulsification No & Anline point determination
- (v) Cloud and Pour point determination of lubricating oil

**3. Alloy Analysis**

- (i) Determination of percentage of Fe in an iron alloy by redox titration using N-Phenylanthranilic acid as internal indicator.
- (ii) Determination of Cu and or Cr in alloys by Iodometric Titration.
- (iii) Determination of % purity of Ferrous Ammonium Sulphate & Copper Sulphate.

**BE-102 (MATHEMATICS-I)**

**Unit I**

**DIFFERENTIAL CALCULUS :**

Expansion of functions by Maclaurin's and Taylor's theorem. Partial differentiation, Euler's theorem and its application in approximation and errors, Maxima and Minima of function of two variables, Curvature : Radius of curvature, centre of curvature.

**Unit II**

**INTEGRAL CALCULUS :**

Definite Integrals : Definite Integrals as a limit of a sum , its application in Summation of series, Beta and Gamma Functions , Double and Triple Integrals, Change of Order of Integration, Area, Volume and Surfaces using double and triple Integral.

**Unit III**

**DIFFERENTIAL EQUATIONS :**

Solution of Ordinary Differential Equation of first order and first degree for Exact differential Equations, Solution of Ordinary Differential Equation of first order and higher degree (solvable for p, x and y, Clairauts Equation), Linear Differential Equations with Constant Coefficients, Cauchy's Homogeneous differential Equation, Simultaneous differential Equations, Method of Variation of Parameters

**Unit IV**

**MATRICES :**

Rank, Solution of Simultaneous equation by elementary transformation, Consistency of System of Simultaneous Linear Equation, Eigen Values and Eigen Vectors, Cayley-Hamilton Theorem and its Application to find the inverse

**Unit V**

Algebra of Logic, Boolean Algebra, Principle of Duality, Basic Theorems, Boolean Expressions and Functions. Elementary Concept of Fuzzy Logic  
Graph Theory : Graphs, Subgraphs, Degree and Distance, Tree, cycles and Network,

**References:**

- ( i ) Advance Engg. Mathematics. By Ramana, Tata McGraw hill.
- (ii) Higher Engineering Mathematics by BS Grewal, Khanna Publication
- (iii) Advance Engineering Mathematics by D.G.Guffy
- (iv) Engineering Mathematics by S S Sastri. P.H.I.
- (v) Mathematics for Engineers by S.Arumungam, SCITECH Publication

### **BE-103 (COMMUNICATION SKILLS)**

#### **Unit I - Languages and skills of communication**

Communication, Processes of Communication, Verbal and Non Verbal Communication, Grapevine Communication, Barriers to Communication, English phonetic symbols/sings.

#### **Unit II - Application of linguistic ability**

Reading comprehension, methods & importance etc., Listening skill , hearing & listening & Principles of Efficient Listening, Barriers to Listening.

#### **Unit III - Letter Writing:**

Applications, Enquiry, Calling quotations, Tenders, Order and Complaint, Bio Data, curriculum Vitae, & Resume Writing.

#### **Unit IV**

Precise Writing, Noting and drafting, Technical Description of simple engineering objects and processes (writing), Report precise writing, Note writing, Slogan writing comment, Speech advertising.

#### **Unit V**

Writing Technical reports of the type of observation report, Survey report, Report of trouble, Laboratory Report and Project Report on the subjects of engineering. (Speaking ) Vocabulary, Presentations, Demonstrations, Conversation – Telephone media, socializing, cultural events, Group Discussion, Debates, speech.

### **Communication Language Lab. (BE 103)**

**Course objective** : The language lab focuses on the production and practice of sounds of English through audio – visual aids and Computer software. It intends to enable the students to speak English correctly with confidence and intends to help them to overcome their inhibitions and self – consciousness while speaking in English.

#### **Topics to be covered in the Language laboratory sessions :**

1. Basic Grammar & Vocabulary (Synonyms /Antonyms, Analogies, sentence completion, correctly spelt words, idioms, proverbs, common errors).
2. phonetic symbols and pronunciation.
3. Listening skills (Including Listening Comprehension )
4. Reading Skills (Including Reading Comprehension )
5. Writing Skills (Including structuring resume and cover letter )
6. Speaking Skills
7. Body Language
8. Oral Presentation : Preparation and delivery using audio – visual aids with stress n body language and voicemodulation (Topic to be selected by the teacher.)

Final Assessment Should be based on Assignment, presentation and interview.

#### **Reference Books :-**

1. Business Correspondence and Report Writing - By Sharma; TMH.
2. Living English Structure – By W.S. Allen; Longmans.

**BE-104 (Electrical & Electronics Engineering)**

**UNIT-I**

**Electrical circuit analysis-** Voltage and current sources, dependent and independent sources, source conversion, DC circuits analysis using mesh & nodal method, Thevenin's & superposition theorem, star-delta transformation.

**UNIT-II**

phase AC circuits under sinusoidal steady state, active, reactive and apparent power, physical meaning of reactive power, power factor, 3-phase balanced and unbalanced supply, star and delta connections. **Transformers**-Review of laws of electromagnetism, mmf, flux, and their relation, analysis of magnetic circuits. Single-phase transformer, basic concepts and construction features, voltage, current and impedance transformation, equivalent circuits, phasor diagram, voltage regulation, losses and efficiency, OC and SC test.

**UNIT-III**

Rotating Electric machines-Constructional details of DC machine, induction machine and synchronous machine, Working principle of 3-Phase induction motor, Emf equation of 3-Phase induction motor, Concept of slip in 3- Phase induction motor, Explanation of Torque-slip characteristics of 3-Phase induction motor, Classification of self excited DC motor and generator.

**UNIT-IV**

**Digital Electronics**-Number systems used in digital electronics, decimal, binary, octal, hexadecimal, their complements, operation and conversion, floating point and signed numbers, Demorgan's theorem, AND, OR, NOT, NOR, NAND, EX- NOR, EX-OR gates and their representation, truth table, half and full adder circuits, R-S flip flop, J-K flip flop.

**UNIT-V**

**ELECTRONIC COMPONENTS AND CIRCUITS-** Introduction to Semiconductors, Diodes, V-I characteristics, Bipolar junction transistors (BJT) and their working, introduction to CC, CB & CE transistor configurations, different configurations and modes of operation of BJT, DC biasing of BJT.

**References:**

1. Vincent Del Toro, Electrical Engineering Fundamentals, PHI Learning, II Edition
2. S.Ghosh, Fundamentals of Electrical and Electronics Engineering, PHI, II Edition.
3. Millman, Halkias & Parikh, Integrated Electronics, Mc Graw Hill, II Edition
4. Nagrath & Kothari, Basic Electrical Engineering, III Edition TMH.
5. J.S. Katre, Basic Electronics Engg, Max Pub. Pune.
6. Hughes, Electrical and Electronic Technology, Pearson Education IX Edition

### **List Of Experiments**

1. Verifications of Thevenin's Superposition theorem.
2. Study of Transformer, name plate rating, determination of ratio and polarity.
3. Determination of equivalent circuit parameters of a single phase transformer by O.C. and S.C. tests and estimation of voltage regulation and efficiency at various loading conditions and verification by load test.
4. Separation of resistance and inductance of choke coil.
5. Measurement of various line & phase quantities for a 3-phase circuit.
6. Identification of different Electronics components.
7. Observing input and output waveforms of rectifiers.
8. Transistor application as amplifier and switch.
9. Verification of truth table for various gates.

**BE-105 (Engineering Graphics)**

**Unit I**

**Scales:** Representative factor, plain scales, diagonal scales, scale of chords.

**Conic sections:** Construction of ellipse, parabola, hyperbola by different methods; Normal and Tangent.

**Special Curves:** Cycloid, Epi-cycloid, Hypo-cycloid, Involutives, Archimedean and logarithmic spirals.

**Unit II**

**Projection:** Types of projection, orthographic projection, first and third angle projection, **Projection of points and lines**, Line inclined to one plane, inclined with both the plane, True Length and True Inclination, Traces of straight lines.

**Unit III**

**Projection of planes and solids:** Projection of Planes like circle and polygons in different positions; Projection of polyhedrons like prisms, pyramids and solids of revolutions like cylinder, cones in different positions.

**Unit IV**

**Section of Solids:** Section of right solids by normal and inclined planes; Intersection of cylinders. **Development of Surfaces:** Parallel line and radial - line method for right solids

**Unit V**

**Isometric Projections:** Isometric scale, Isometric axes, Isometric Projection from orthographic drawing. **Computer Aided Drafting (CAD):** Introduction, benefit, software's basic commands of drafting entities like line, circle, polygon, polyhedron, cylinders; transformations and editing commands like move, rotate, mirror, array; solution of projection problems on CAD.

**References**

1. Visvesvaraya Tech. University; A Premier on Computer Aided Engg drawing; VTU Belgaum
2. Bhatt N.D.; Engineering Drawing, Charotar
3. Venugopal K.; Engineering Graphics; New Age
4. John KC; Engg. Graphics for Degree; PHI.
5. Gill P.S.; Engineering Drawing; kataria
6. Jeyopovan T.; Engineering drawing & Graphics Using AutoCAD; Vikas
7. Agrawal and Agrawal; Engineering Drawing; TMH
8. Shah MB and Rana BC; Engg. drawing; Pearson Education
9. Luzadder WJ and Duff JM; Fundamental of Engg Drawing; PHI 10JolheDA; Engg. Drawing an Introduction; TMH
10. Narayana K.L.; Engineering Drawing; Scitech

**List of Practical:** Sketching and drawing of geometries and projections based on above syllabus

**BE-106 (Work Shop Practice)**

**Unit I**

Introduction: Manufacturing Processes and its Classification, Casting, Machining, Plastic deformation and metal forming, Joining Processes, Heat treatment process, Assembly process. Powder Metallurgy, introduction to computers in manufacturing. Black Smithy Shop

Use of various smithy tools. Forging operations: Upsetting, Drawing down, Fullering, Swaging, Cutting down, Forge welding, Punching and drafting. Suggested Jobs : Forging of chisel., forging of Screw Driver

**Unit II**

Carpentry Shop:

Timber : Type, Qualities of timber disease, Timber grains, Structure of timber, Timber, Timber seasoning, Timber preservation .Wood Working tools: Wood working machinery, joints & joinery. Various operations of planning using various carpentry planes sawing & marking of various carpentry joints.

Suggested Jobs :Name Plate ,Any of the Carpentry joint like mortise or tennon joint

**Unit III**

Fitting Shop:

Study and use of Measuring instruments, Engineer steel rule, Surface gauges caliper, Height gauges, feeler gauges, micro meter. Different types of files, File cuts, File grades, Use of surface plate, Surface gauges drilling tapping Fitting operations: Chipping filling, Drilling and tapping. Suggested Jobs :Preparation of job piece by making use of filling, sawing and chipping , drilling and tapping operations.

**Unit IV**

Foundry:

Pattern Making: Study of Pattern materials, pattern allowances and types of patterns. Corebox and coreprint, .Use and care of tools used for making wooden patterns.

Moulding:

Properties of good mould & Core sand, Composition of Green , Dry and Loam sand. Methods used to prepare simple green and bench and pit mould dry sand bench mould using single piece and split patterns.

**Unit V**

Welding: Study and use of tools used for Brazing, Soldering, Gas & Arc welding. Preparing Lap & Butt joints using gas and arc welding methods, Study of TIG & MIG welding processes

. Safety precautions.



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**Reference Books:**

1. Bawa HS; Workshop Practice, TMH
2. Rao PN; Manufacturing Technology- Vol.1& 2, TMH
3. John KC; Mechanical workshop practice; PHI
4. Hazara Choudhary; Workshop Practices -, Vol. I & II.5 Jain. R.K. ProductionTechnology -

**B.E.- 201-Engineering Physics**

**Unit I**

**Quantum Physics :** Group and particle velocities & their relationship. Uncertainty principle with elementary proof and applications ( determination of position of a particle by a microscope, non existence of electron in nucleus, diffraction of an electron beam by a single slit). Compton scattering. Wave function and its properties, energy and momentum operators, time dependent and time independent Schrödinger wave equation. Application of time independent Schrödinger wave equation to particle trapped in a one dimensional square potential well (derivation of energy eigen values and wave function)

**Unit II Wave optics**

Interference: Fresnel's biprism, Interference in thin films (due to reflected and transmitted light), interference from a wedge shaped thin film, Newton's rings and Michelson's interferometer experiments and their applications. Diffraction at single slit, double slit and n-slits (diffraction grating). Resolving power of grating and prism. Concept of polarized light, Brewster's laws, Double refraction, Nicol prism, quarter & half wave plate.

**Unit III**

**Nuclear Physics :** Nuclear liquid drop model (semi empirical mass formula), nuclear shell model, Linear Particle accelerators: Cyclotron, general description of Synchrotron, Synchrocyclotron, and Betatron. Geiger-Muller Counter, Motion of charged particles in crossed electric and magnetic fields. Uses of Bainbridge and Auston mass Spectrographs.

**Unit IV**

**Solid State Physics :** Qualitative discussion of Kronig Penny model (no derivation), Effective mass, Fermi-Dirac statistical distribution function, Fermi level for Intrinsic and Extrinsic Semiconductors, Zener diode, tunnel diode, photodiode, solar-cells, Hall effect.

Superconductivity: Meissner effect, Type I and Type II superconductors, Di-electric polarization, Complex permittivity, dielectric losses

**UNIT V**

**Laser and Fiber Optics :**

**Laser:** Stimulated and spontaneous processes, Einstein's A & B Coefficients, transition probabilities, active medium, population inversion, pumping, Optical resonators, characteristics of laser beam. Coherence, directionality and divergence. Principles and working of Ruby, Nd:YAG, He-Ne & Carbon dioxide Lasers with energy level diagram.. Fundamental idea about optical fiber, types of fibers, acceptance angle & cone, numerical aperture, V-number, propagation of light through step index fiber (Ray theory) pulse dispersion, attenuation, losses & various uses.Applications of lasers and optical fibers.

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**Reference Books: -**

1. Optics By Ghatak, TMH
2. Engineering Physics- V. S. Yadava, TMH
3. Optics by Brijlal and Subhaininyan.
4. Engineering physics by M.N. Avadhanulu and. S. Chand & Co.(2004)
5. Atomic and Nuclear physics by Brijlal and Subraminiyan.
6. Concepts of Modern Physics- Beiser, TMH
7. Solid State Physics by Kittel ,Wiley India
8. Fundamentals of Physics-Halliday, Wiley India

**List of suggestive core experiments: -**

1. Biprism, Newton's Rings, Michelsons Interferometer.
2. Resolving Powers –Telescope, Microscope, and Grating.
3. G.M. Counter
4. Spectrometers-R.I., Wavelength, using prism and grating
5. Optical polarization based experiments: Brewster's angle, polarimeter etc.
6. Measurements by LASER-Directionality, Numerical aperture, Distance etc.
7. Uses of Potentiometers and Bridges (Electrical)..
8. Experiments connected with diodes and transistor.
9. Measurement of energy band gap of semiconductor.
10. To study Hall effect.
11. Solar cell.
12. To find the width of a single slit by a He-Ne Laser.
13. To determine the numerical aperture (NA) of an Optical Fibre.
14. To determine Planck's constant.
15. Other conceptual experiments related to theory syllabus.

**B.E.- 202 (Energy , EcologyEnvironment , & Society )**

**Unit –I**

**Energy-** Sources of Energy : Renewable & Non Renewable, Fossil fuel, Biomass Geothermal, Hydrogen, Solar, Wind, hydal, nuclear sources.

**Unit –II**

**Ecosystem** – Segments of Environment: Atmosphere, hydrosphere, Lithosphere, biosphere. Cycles in Ecosystem – Water, Carbon, Nitrogen. Biodiversity: Threats and conservation,

**Unit –III**

**Air Pollution & Sound Pollution :** Air Pollution: Air pollutants, classification, (Primary & secondary Pollutants) Adverse effects of pollutants. Causes of Air pollution chemical, photochemical, Green house effect, ozone layer depletion, acid Rain. Sound Pollution: Causes, controlling measures, measurement of sound pollution (deciblage),Industrial and non – industrial.

**Unit –IV**

**Water Pollution**– Water Pollution: Pollutants in water, adverse effects. Treatment of Domestic & Industrial water effluent.

**Soil Pollution** – Soil Profile, Pollutants in soil, their adverse effects, controlling measures.

**Unit –V**

**Society, Ethics & Human values**– Impact of waste on society. Solid waste management (Nuclear, Thermal, Plastic, medical, Agriculture, domestic and e-waste). Ethics and moral values, ethical situations, objectives of ethics and its study . Preliminary studies regarding Environmental Protection Acts , introduction to value education, self exploration, sanyam & swasthya.

**References:**

1. Harris, CE, Prichard MS, Rabin’s MJ, “Engineering Ethics”; Cengage Pub.
2. Rana SVS ; “Essentials of Ecologyand Environment”; PHI Pub.
3. Raynold, GW “Ethics in information Technology”; Cengage.
4. Svakumar; Energy Environment & Ethics in society; TMH
5. AK De “Environmental Chemistry”; New Age Int. Publ.
6. BK Sharma, “Environmental Chemistry” ; Goel Publ. House.
7. Bala Krishnamoorthy; “Environmental management”; PHI
8. Gerard Kiely, “Environmental Engineering” ; TMH
9. Miller GT JR; living in the Environment Thomson/cengage
10. Cunningham WP and MA; principles of Environment Sc; TMH
11. Pandey, S.N. & Mishra, S.P. Environment & Ecology, 2011, Ane Books , Pvt. Ltd, New Delhi
12. Joseph, B. Environmental Studies, 2009 Tata Mcgraw Hill, Edu India Ltd. New Delhi.

**B.E.- 203 (Basic Mechanical Engineering)**

**UNIT- 1**

**Materials:** Classification of engineering material, composition of cast iron and carbon steels on iron- carbon diagram and their mechanical properties; Alloy steel and their applications; stress-strain diagram, Hooks law and modulus of elasticity. Tensile, shear, hardness and fatigue testing of materials.

**UNIT-2**

**Measurement:** Temperature, pressure, velocity, flow, strain, force and torque measurement, concept of measurement error & uncertainty analysis, measurement by Vernier caliper, micrometer, dial gauges, slip gauges, sine-bar and combination set; introduction to lath, drilling, milling and shaping machines.

**UNIT-3**

**Fluids:** Fluid properties, pressure, density and viscosity; pressure variation with depth, static and kinetic energy; Bernauli's equation for incompressible fluids, viscous and turbulent flow, working principle of fluid coupling, pumps, compressors, turbines, positive displacement machines and pneumatic machines. Hydraulic power & pumped storage plants for peak load management as compared to base load plants.

**UNIT-4**

**Thermodynamics:** First and second law of thermodynamics; steam properties, steam processes at constant pressure, volume, enthalpy & entropy, classification and working of boilers, efficiency & performance analysis, natural and induced draught, calculation of chimney height. Refrigeration, vapor absorption & compression cycles, coefficient of perform (COP), refrigerant properties & eco friendly refrigerants.

**UNIT-5**

**Reciprocating Machines:** Steam engines, hypothetical and actual indicator diagram; Carnot cycle and ideal efficiency; Otto and diesel cycles; working of two stroke & four stroke petrol & diesel IC engines

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**Reference Books:-**

1. Narula; Material Science; TMH
2. Agrawal B & CM; Basic Mechanical Engg. Wiley India
3. Nag PK, Tripathi et al; Basic Mechanical Engg; TMH
4. Rajput; Basic Mechanical Engg;
5. Sawhney GS; Fundamentals of Mechanical Engg; PHI
6. Nakra and Chaudhary; Instrumentation & measurement; TMH
7. Nag PK; Engineering Thermodynamics; TMH
8. Ganesan; Combustion Engines; TMH

**List of Suggestive core Experiments(Please Expand it)**

1. Tensile testing of standard mild steel specimen.
2. Experiments on Bernoulli's theorem.
3. Flow measurements by ventury and orifice meters.
4. Linear and angular measurement using, Vernier; micrometer, slip gauge, dial gauge and sine-bar.
5. Study of different types of boilers and mountings.
6. Experiment on mini-boiler (50 Kg/Hour)
7. To find COP of a refrigeration unit.
8. Study of different IC engines & measurement of B.H.P. using rope/belt dynamometer.
9. Analysis of exhaust gases on petrol, diesel & biodiesel engines.

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**B.E.- 204 (Basic Civil &Mechanics Engineering)**

**Unit I**

**Building Materials & Construction**

Stones, bricks, cement, lime, timber-types, properties, test & uses, laboratory tests concrete and mortarMaterials: Workability, Strength properties of Concrete, Nominal proportion of Concrete preparation of concrete, compaction, curing.

Elements of Building Construction, Foundations conventional spread footings, RCC footings, brick masonry walls, plastering and pointing, floors, roofs, Doors, windows, lintels, staircases – types and their suitability

**Unit – II Surveying & Positioning:**

Introduction to surveying Instruments – levels, theodolites, plane tables and related devices. Electronic surveying instruments etc. Measurement of distances – conventional and EDM methods, measurement of directions by different methods, measurement of elevations by different methods. Reciprocal leveling.

**Unit –III Mapping & Sensing:**

Mapping details and contouring, Profile Cross sectioning and measurement of areas, volumes, application of measurements in quantity computations, Survey stations, Introduction of remote sensing and its applications.

**Engineering Mechanics**

**Unit - IV**

Forces and Equilibrium: Graphical and Analytical Treatment of Concurrent and non- concurrent Co- planner forces, free Diagram, Force Diagram and Bow's notations, Application of Equilibrium

Concepts: Analysis of plane Trusses: Method of joints, Method of Sections. Frictional force in equilibrium problems

**Unit – V**

Centre of Gravity and moment of Inertia: Centroid and Centre of Gravity, Moment Inertia of Area and Mass, Radius of Gyration, Introduction to product of Inertia and Principle Axes.

Support Reactions, Shear force and bending moment Diagram for Cantilever & simply supported beam with concentrated, distributed load and Couple.



**Reference Books:**

1. S. Ramamrutam & R.Narayanan; Basic Civil Engineering, Dhanpat RaiPub.
2. Prasad I.B., Applied Mechanics, Khanna Publication.
3. Punmia, B.C., Surveying, Standard book depot.
4. Shesha Prakash and Mogaveer; Elements of Civil Engg & Engg. Mechanics; PHI
5. S.P,Timoshenko, Mechanics of stricture, East West press Pvt.Ltd.
6. Surveying by Duggal – Tata McGraw Hill NewDelhi.
7. Building Construction by S.C. Rangwala- Charotar publications House, Anand.
8. Building Construction by Grucharan Singh- Standard Book House, New Delhi
9. Global Positioning System Principles and application- Gopi, TMH
10. R.C. Hibbler – Engineering Mechanics: Statics & Dynamics.
11. A. Boresi & Schmidt- Engineering Mechines- statics dynamics, Thomson’ Books
12. R.K. Rajput, Engineering Mechanics S.Chand & Co.

**List of suggestive core Experiments:**

Students are expected to perform minimum ten experiments from the list suggested belowby preferably selecting experiments from each unit of syllabus.

**S.No. Title**

1. To perform traverse surveying with prismatic compass, check for local attraction anddetermine corrected bearings and to balance the traverse by Bowditch’s rule.
2. To perform leveling exercise by height of instrument of Rise and fall method.
3. To measure horizontal and vertical angles in the field by using Theodolite.
4. To determine (a) normal consistency (b) Initial and Final Setting time of a cementSample.
5. To determine the workability of fresh concrete of given proportions by slump test orcompaction factor test.
6. To determine the Compressive Strength of brick .
7. To determine particle size distribution and fineness modulus of course and fineAggregate.
8. To verify the law of Triangle of forces and Lami’s theorem.
9. To verify the law of parallelogram of forces.
10. To verify law of polygon of forces
11. To find the support reactions of a given truss and verify analytically.
12. To determine support reaction and shear force at a given section of a simplySupported beam and verify in analytically using parallel beamapparatus.
13. To determine the moment of inertia of fly wheel by falling weight method.
14. To verify bending moment at a given section of a simply supported beam.

**B.E.- 205 -(Basic Computer ProgrammeEngineering)**

**UNIT I**

**Computer:** Definition, Classification, Organization i.e. CPU, register, Bus architecture, Instruction set, Memory & Storage Systems, I/O Devices, and System & Application Software. Computer Application in e-Business, Bio- Informatics, health Care, Remote Sensing & GIS, Meteorology and Climatology, Computer Gaming, Multimedia and Animation etc.

**Operating System:** Definition, Function, Types, Management of File, Process & Memory. Introduction to MS word, MS powerpoint, MS Excel

**UNIT II**

Introduction to Algorithms, Complexities and Flowchart, Introduction to Programming, Categories of Programming Languages, Program Design, Programming Paradigms, Characteristics or Concepts of OOP, Procedure Oriented Programming VS object oriented Programming.

Introduction to C++: Character Set, Tokens, Precedence and Associativity, Program Structure, Data Types, Variables, Operators, Expressions, Statements and control structures, I/O operations, Array, Functions,

**UNIT III**

Object & Classes, Scope Resolution Operator, Constructors & Destructors, Friend Functions, Inheritance, Polymorphism, Overloading Functions & Operators, Types of Inheritance, Virtual functions.

Introduction to Data Structures.

**UNIT IV**

**Computer Networking:** Introduction, Goals, ISO-OSI Model, Functions of Different Layers. Internetworking Concepts, Devices, TCP/IP Model. Introduction to Internet, World Wide Web, E-commerce **Computer Security**

**Basics:** Introduction to viruses, worms, malware, Trojans, Spyware and Anti-Spyware Software, Different types of attacks like Money Laundering, Information Theft, Cyber Pornography, Email spoofing, Denial of Service (DoS), Cyber Stalking, Logic bombs, Hacking Spamming, Cyber Defamation, pharming Security measures Firewall, Computer Ethics & Good Practices, Introduction of Cyber Laws about Internet Fraud, Good Computer Security Habits,

**UNIT V**

**Data base Management System:** Introduction, File oriented approach and Database approach, Data Models, Architecture of Database System, Data independence, Data dictionary, DBA, Primary Key, Data definition language and Manipulation Languages.

**Cloud computing:** definition, cloud infrastructure, cloud segments or service delivery models (IaaS, PaaS and SaaS), cloud deployment models/ types of cloud (public, private, community and hybrid clouds), Pros and Cons of cloud computing

### **List of Experiment**

1. Study and practice of Internal & External DOS commands.
2. Study and practice of Basic linux Commands – ls, cp, mv, rm, chmod, kill, ps etc.
3. Study and Practice of MS windows – Folder related operations, My-Computer, windowexplorer, ControlPanel,
4. Creation and editing of Text files using MS- word.
5. Creation and operating of spreadsheet using MS-Excel.
6. Creation and editing power-point slides using MS- power point
7. Creation and manipulation of database table using SQL in MS-Access.08.WAP to illustrate Arithmetic expressions
09. WAP to illustrate Arrays.
10. WAP to illustrate functions.
11. WAP to illustrate constructor & Destructor
12. WAP to illustrate Object and classes.
13. WAP to illustrate Operator overloading
14. WAP to illustrate Function overloading
15. WAP to illustrate Derived classes & Inheritance
16. WAP to insert and delete and element from the Stack
17. WAP to insert and delete and element from the Queue
18. WAP to insert and delete and element from the Linked List

### **Recommended Text Books:**

1. Fundamentals of Computers : E Balagurusamy, TMH
2. Basic Computer Engineering: Silakari and Shukla, Wiley India
3. Fundamentals of Computers : V Rajaraman, PHI
4. Information Technology Principles and Application: Ajoy Kumar Ray & Tinku Acharya PHI.

### **Recommended Reference Books:**

1. Introduction of Computers : Peter Norton, TMH
2. Object Oriented Programming with C++ :E.Balagurusamy, TMH
3. Object Oriented Programming in C++: Rajesh K.Shukla, Wiley India
4. Concepts in Computing: Kenneth Hoganson, Jones & Bartlett.
5. Operating Systems – Silberschatz and Galvin - Wiley India
6. Computer Networks:Andrew Tananbaum, PHI
7. Data Base Management Systems, Korth, TMH
8. Cloud Computing, Kumar, Wiley India

**BE-206 (Basic Computer Engineering)**

**UNIT-1**

Review of Computer Engineering Fundamentals: Definition, Evolution, Classification, Number System, Organization i.e. CPU, register, Bus Architecture, Instruction Set, Memory & Storage Systems, I/O Devices & Application Software

**UNIT-2**

Computer Science & Engineering Application in: Data Processing, Information Systems, Communication, Interworking, World Wide Web, e-Business, Bio-Informatics, Health Care, Remote Sensing & GIS, Meteorology and Climatology, Computer Gaming, Multimedia and Animation etc, Defence.

**UNIT-3**

Introduction to flowchart, Algorithm, Categories of Programming Languages, Program Design, What are data structures, Introduction to Programming, Security Threats: Viruses, Worms, Malware, Trojans, Spyware, and anti-spyware software, firewall, internet fraud.

**UNIT-4**

Overview and idea about good computer magazines, Major Computer Science & Engineering Journals, Case Studies/ Success Stories of Computer Engineers, Professional Societies and associations, Computing Ethics & Practices.

**TEXT/ REFERENCES:**

Subhasis Banerjee, S. Arun Kumar, D. Dubhashi, Introduction to Computer Science, Peter Norton, Computing Fundamentals, McGraw Hill India  
Peter Norton, Introduction to Computers, TMH  
Silakari & Rajesh K Shukla, Basic Computer Engineering, Wiley India  
Good Kenneth Hoganson, Concepts in Computing , Jones & Bartlett  
RJ Dromey, How to solve it by computer, Prentice Hall India Series, 2007

## **B.E. 301 - ENGINEERING MATHEMATICS- II**

### **Unit I**

Fourier Series: Introduction of Fourier series , Fourier series for Discontinuous functions, Fourier series for even and odd function, Half range series Fourier Transform: Definition and properties of Fourier transform, Sine and Cosine transform.

### **Unit II**

Laplace Transform: Introduction of Laplace Transform, Laplace Transform of elementary functions, properties of Laplace Transform, Change of scale property, second shifting property, Laplace transform of the derivative, Inverse Laplace transform & its properties, Convolution theorem, Applications of L.T.to solve the ordinary differential equations

### **Unit III**

Second Order linear differential equation with variable coefficients : Methods one integral is known,removal of first derivative, changing of independent variable and variation of parameter, Solution by Series Method

### **Unit IV**

Linear and Non Linear partial differential equation of first order: Formulation of partial differential equations, solution of equation by direct integration, Lagrange's Linear equation, charpit's method. Linear partial differential equation of second and higher order: Linear homogeneous and Non homogeneous partial diff. equation of nth order with constant coefficients. Separation of variable method for the solution of wave and heat equations

### **Unit V**

Vector Calculus: Differentiation of vectors, scalar and vector point function, geometrical meaning of Gradient, unit normal vector and directional derivative, physical interpretation of divergence and Curl. Line integral, surface integral and volume integral, Green's, Stoke's and Gauss divergence theorem

### **References**

- (i) Advanced Engineering Mathematics by Erwin Kreyszig, Wiley India
- (ii) Higher Engineering Mathematics by BS Grewal, Khanna Publication
- (iii) Advance Engineering Mathematics by D.G.Guffy
- (iv) Mathematics for Engineers by S.Arumungam, SCITECH Publication
- (v) Engineering Mathematics by S S Sastri. P.H.I.

## **CM 302 Chemical Engg Thermodynamics**

### **UNIT-1**

Basic concepts of work & heat system, properties and state of systems; first law of thermodynamics; application, batch flow processes; steady & unsteady state flow.

### **UNIT-2**

Critical properties corresponding state compressibility, PVT behavior of pure fluids virial equation, cubic equation, generalized correlation & eccentric factor, behaviour of liquid, second law of T.D, & its application.

### **UNIT-3**

Carnot cycle, Carnot theorem, thermodynamics temp scales, concept of entropy, calculation of entropy for various systems, entropy for real system .

### **UNIT-4**

Effect of pressure on specific heat, Joule Thompson effect, third law of thermodynamics & its applications.

### **UNIT-5**

Compression & expansion of fluids; single stage, multiple stage requirements & efficiency along with effect & engineering along with effects clearance, compression of real gas.

### **References:**

1. Smith J.M and Van Ness- Introduction to Chemical Engg Thermodynamics – 6<sup>th</sup> edition
2. Daubert; chemical engg thermodynamic; TMH
3. Rathakrishnan E; Fundamentals of Engg Thermodynamics; PHI
4. Dodge B.F. Chemical Engineering – Thermodynamics – McGraw Hill
5. Balzhiser Samules and Eliassen- Chemical Engg- Thermodynamics Prentice Hall
6. Sandler S.I Chemical Engg- Thermodynamics- John Wiley and son
7. Rastogi and Mishra- Chemical Engg Thermodynamics

### **CM 303 Chemical Instrumentation**

#### **UNIT-1**

Introduction to chemical process instrumentation, process variables, static and dynamic characteristics of instruments & their general classification

#### **UNIT-2**

Elements of measuring systems & their functions, principles, construction and operation of instruments for measurement

#### **UNIT-3**

Control/ indication/ recording of process variables like pressure, flow, level, humidity and composition.

#### **UNIT-4**

Principles of transducers electro pneumatic, pneumatic, electrical & multi-pressure.

#### **UNIT-5**

Process instrumentation diagram and symbols, process instrumentation for process equipments such as distillation column, Heat exchanger, fluid storage vessel

#### **References:**

1. Albert D. Cooper- Modern Electronic Instrumentation, PHI
2. Eckman-Industrial Instrumentation
3. H.S. Kalsi- Electronic Instrumentation
4. Curties Johnson- Process Control Instrumentation Technique, IV Edn, PHI
5. Harriot; Process control; TMH
6. Patranabis; Principles of process control; TMH
7. Jaggi, Mathur; Engineering Mathematics; Khanna Publisher.
8. B.G. Liptak- Instrument Engineering 'Handbook, Volume 1 : Process Measurement
9. Austin E. Fribance- Industrial Instrumentation Fundamentals, new York: McGraw-Hill 1962
10. Ernest Doebelin- Measurement Systems: Application and Design, McGraw-Hill

#### **List of Experiments (Pl. expand it):**

1. Time constant of pH-meter
2. Study of Bourden tube pressure gauge
3. Bellow tube pressure gauge
4. Calibration of different instruments used in chemical processes
5. Study of electro-pneumatic transducers for pressure, flow, level
6. Measurement of water level using differential pressure meter
7. Measurement of flow using electromagnetic flow meter
8. Measurement of flow using differential pressure cell across orifice/ venturimeter

## **CM 304 Material & Energy Balance**

### **Unit 1**

Mathematical and Engineering calculation- Units, different unit systems, conversion of unit from one system to other dimensions dimensional analysis dimensional group fundamental of conservation of mass conservation of energy Basic of calculation.

### **Unit 2**

Ideal Gases & Vapor pressure-Introduction of ideal gas, behavior of ideal gases, real gas, Vander Waal n , compressibility factor method to solve cubic equation vapour pressure Raoult's law Humidity relative humidity humid heat humid volume dew point humidity chart and its use.

### **Unit 3**

Material balance-Introduction of component balance solving material balance, with and without simultaneous equ at steady state material balance, with and without simultaneous at unsteady state recycle by pass and purge calculations.

### **Unit 4**

Energy balance- Heat capacity calculation of enthalpy changes energy balances with chemical reaction Heat of vaporization heat of mixing heat of combustion.

### **Unit 5**

Stoichiometry & unit operations-Introduction of unit operation, Distillation Crystallization Drying, Evaporation, Psychrometry and its application

### **References:**

- 1.O.A. Hougen, K.M. Watson, R.A. Ragatz; Chemical Process Principles Part I –CBS pub.
- 2.David M. Himmelblau- Basic Principles and calculations in chemical Engineering – PHI
- 3.B.I Bhatt, S.M. Vora; Stoichiometry; TMH.

### **List of Experiments (Pl. expand it)**

- 1.Determination of boiling point relation wrt concentration of caustic soda and verify Dehring' rule.
- 2.Application of dry and wet bulb thermometer to find out atmospheric humidity
- 3.Use of humidity chart to find enthalpy dew point humid heat and saturation.
- 4.Solubility at room temperature and boiling point of urea in water and verify the material balance.
- 5.Crystallization of copper sulfate in saturated solution by cooling and finding out the crystal yield.
- 6.To find out the heating value of coal using a calorimeter
- 7.Combustion of coal & performing the material balance
- 8.Proximate analysis of coal sample
- 9.Measurement of flame temp and compare actual & theoretical temp (Business- Burner, Spirit-Lamp, Kerosene Lamp.
10. To find the heat of reaction using calcium oxide and water.



## CM 305 Advanced Engineering Chemistry

### Unit I

Electronic Effect: Chemical properties of molecules, hyper conjugation and steric effects, studies on formation and stability of carbanion and Carbonium ions (with Inductive effects, conjugation & resonance and their effects on physical & simple examples of SN and SN<sub>2</sub> reactions)

### Unit II

Properties of simple monomers: Production, properties & industrial applications of following monomers- Ethylene Styrene, Vinyl Chloride, Vinyl alcohol, Acrylic acid, Methyl Acrylate, Ethyl Acrylate & Methyl Methacrylate.

### Unit III

Oils and Fats: Vegetable oils by solvent extraction, processing of animal fats, hydrogenation and esterification of oils; Soaps and Detergents Bathing & laundry soaps, cationic and anionic detergents; Specially cleaning, polishing and sanitation proportions, surface active agents, sulphonate oils.

### Unit IV

Chemical Kinetics: Rate constant, order and molecularity of a reaction, zero, 1<sup>st</sup>, 2<sup>nd</sup> and 3<sup>rd</sup> order reactions; Kinetics of opposing reactions, methods of determination of order of reactions; Reaction rate theories, Arrhenius, parameters, Catalysis (including enzyme catalysis), effect of catalysis on reaction rate.

### Unit V

Electrochemistry: Galvanic cell, EMF and its determination, free energy concept, Nernst equation of electrode potential, standard electrode potential; PH value, its measurement and pH metric titration, Conductance, its measurement in polar and non polar solvents; Debye & Huckel theory and its modifications in case of strong electrolytes, conducto-metric titration.

### Unit VI

Phase Rule: Phases, Degrees of freedom, component definition and derivation of phase rule, phase diagram study of Pb-Ag & Zn-Mg systems.

### References:

1. B.S. Bahl & G. D. Tuli- Essentials of physical Chemistry. S. Chand & Publishers.
2. Glasstone – Textbook on Physical Chemistry – Prentice Hall, India, New Delhi.
3. Dryden CE- Outlines of Chemical Technology- Prentice Hall, India, New Delhi
4. Levine; Physical Chemistry; TMH.
5. Sivasamkar; Engg Chemistry; TMH
6. Jain & Jain- Engineering Chemistry – Dhanpat Rai Publishing Company, Delhi.
7. Austin G.T, Shreeves; Chemical Process Industry – McGraw Hill – Kogmina

### List of Experiments

1. To determine the viscosity of a viscous liquid by falling sphere method
2. Determination of saponification value of oil sample
3. Application of pH meter to find acidity and alkalinity of a solution.
4. To study the hydrolysis of cane sugar solution in the presence of an acid by Fehling's solution method and to find out the reaction constant.
5. To study the adsorption of benzoic acid on animal charcoal and room temperature and to determine the Freundlich constants k, n.
6. Determination of the strength of unknown hydrochloric acid (app. 0.1N) by titrating it against caustic soda by conducto-metric method.
7. To determine the % composition of a given binary liquid solution by polarimeter.

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- 8.To determine the solubility of a sparingly soluble salt in water by conductance measurement.
- 9.Determination of pH of mixture of  $\text{CH}_3\text{COOH}$  and  $\text{CH}_3\text{COONa}$  and the dissociation constant of the acid.
10. Preparation of laundry soap and to determine its yield.

## **CM 306 Java Technology**

### **UNIT-I**

Basic Java Features - C++ Vs JAVA, JAVA virtual machine, Constant & Variables, Data Types, Class, Methods, Objects, Strings and Arrays, Type Casting, Operators, Precedence relations, Control Statements, Exception Handling, File and Streams, Visibility, Constructors, Operator and Methods Overloading, Static Members, Inheritance: Polymorphism, Abstract methods and Classes

### **UNIT-II**

Java Collective Framework - Data Structures: Introduction, Type-Wrapper Classes for Primitive Types, Dynamic Memory Allocation, Linked List, Stack, Queues, Trees, Generics: Introduction, Overloading Generic Methods, Generic Classes, Collections: Interface Collection and Class Collections, Lists, Array List and Iterator, Linked List, Vector. Collections Algorithms: Algorithm sorts, Algorithm shuffle, Algorithms reverse, fill, copy, max and minAlgorithm binary Search, Algorithms add All, Stack Class of Package java. Util, Class Priority Queue and Interface Queue, Maps, Properties Class, Un-modifiable Collections.

### **UNIT-III**

Advance Java Features - Multithreading: Thread States, Priorities and Thread Scheduling, Life Cycle of a Thread, Thread Synchronization, Creating and Executing Threads, Multithreading with GUI, Monitors and Monitor Locks. Networking: Manipulating URLs, Reading a file on a Web Server, Socket programming, Security and the Network, RMI, Networking, Accessing Databases with JDBC:Relational Database, SQL, MySQL, Oracle

### **UNIT-IV**

Advance Java Technologies - Servlets: Overview and Architecture, Setting Up the Apache Tomcat Server, Handling HTTP get Requests, Deploying a web Application, Multitier Applications, Using JDBC from a Servlet, Java Server Pages (JSP): Overview, First JSP Example, Implicit Objects, Scripting, Standard Actions, Directives, Multimedia: Applets and Application: Loading, Displaying and Scaling Images, Animating a Series of Images, Loading and playing Audio clips

### **UNIT-V**

Advance Web/Internet Programming (Overview): J2ME, J2EE, EJB, XML.

### **References:**

- 1.Deitel & Deitel, "JAVA, How to Program"; PHI, Pearson.
- 2.E. Balaguruswamy, "Programming In Java"; TMH Publications
- 3.The Complete Reference: Herbert Schildt, TMH
- 4.Peter Norton, "Peter Norton Guide To Java Programming", Techmedia.
- 5.Merlin Hughes, et al; [Java Network Programming](#) , Manning Publications/Prentice Hall
- 6.Cay Horstmann, Big JAVA, Wiley India.

### **List of Program to be perform (Expandable)**

- 1.Installation of J2SDK
- 2.Write a program to show Scope of Variables
- 3.Write a program to show Concept of CLASS in JAVA
- 4.Write a program to show Type Casting in JAVA
- 5.Write a program to show How Exception Handling is in JAVA
- 6.Write a Program to show Inheritance
- 7.Write a program to show Polymorphism
- 8.Write a program to show Access Specifiers (Public, Private, Protected) in JAVA
- 9.Write a program to show use and Advantages of CONSTRUCTOR

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10. Write a program to show Interfacing between two classes
11. Write a program to Add a Class to a Package
12. Write a program to show Life Cycle of a Thread
13. Write a program to demonstrate AWT.
14. Write a program to Hide a Class
15. Write a Program to show Data Base Connectivity Using JAVA
16. Write a Program to show "HELLO JAVA " in Explorer using Applet
17. Write a Program to show Connectivity using JDBC
18. Write a program to demonstrate multithreading using Java.
19. Write a program to demonstrate applet life cycle.
20. Write a program to demonstrate concept of servlet.

**CM-307 Self Study (Internal Assessment)**

**Objective of Self Study:** is to induce the student to explore and read technical aspects of his area of interest / hobby or new topics suggested by faculty.

**Evaluation** will be done by assigned faculty based on report/seminar presentation and viva.

**CM-308 Seminar / Group Discussion(Internal Assessment)**

**Objective of GD and seminar** is to improve the MASS COMMUNICATION and CONVINCING/ understanding skills of students and it is to give student an opportunity to exercise their rights to express themselves.

**Evaluation** will be done by assigned faculty based on group discussion and power point presentation.

**B.E. 401 - ENGINEERING MATHEMATICS- III**

**Unit I**

Functions of complex variables : Analytic functions, Harmonic Conjugate, CauchyRiemann Equations, Line Integral, Cauchy's Theorem, Cauchy's Integral Formula, Singular Points, Poles & Residues, ResidueTheorem , Application of Residues theorem for evaluation of real integrals

**Unit II**

Errors & Approximations, Solution of Algebraic & Trancedental Equations (Regula Falsi , Newton- Raphson, Iterative, Secant Method), Solution of simultaneous linear equatins by Gauss Elimination, Gauss Jordan, Crout's methods , Jacobi's and Gauss-Siedel Iterative methods

**Unit III**

Difference Operators, Interpolation ( Newton Forward & Backward Formulae, Central Interpolation Formulae, Lagrange's and divided difference formulae ), Numerical Differentiation and Numerical Integration.

**Unit IV**

Solution of Ordinary Differential Equations(Taylor's Series, Picard's Method, Modified Euler's Method, Runge-Kutta Method, Milne's Predictor & Corrector method ), Correlation and Regression, Curve Fitting (Method of Least Square).

**Unit V**

Concept of Probability : Probability Mass function, Probability density function. Discrete Distribution: Binomial, Poisson's, Continuous Distribution: Normal Distribution, Exponential Distribution ,Gamma Distribution ,Beta Distribution ,Testing of Hypothesis |:Students t-test, Fisher's z-test, Chi-Square Method

**Reference:**

- (i) Numerical Methods using Matlab by J.H.Mathews and K.D.Fink, P.H.I.
- (ii) Numerical Methods for Scientific and Engg. Computation by MKJain, Iyengar and RK Jain, New AgeInternational Publication
- (iii) Mathematical Methods by KV Suryanarayan Rao, SCITECH Publuication
- (iv) Numerical Methods using Matlab by Yang,Wiley India
- (v) Pobability and Statistics by Ravichandran ,Wiley India
- (vi) Mathematical Statistics by George R., Springer

**CM 402 – Material Science and Technology**

**Unit I**

Mechanical, Thermal & Electrical properties of Materials and their measurement.

**Unit II**

Atomic Structure, Inter atomic attraction, Molecular structure, crystallinity, Solid solutions, crystal imperfections, Electronic structure and Electromagnetic properties/

**Unit III**

Single phase metal deformation, Failure of Metals, Theories of alloying, phase relationship, iron-carbon diagram, Nomenclature of steels, utilization of cast iron, mild steel, stainless steel, lead and graphite in Chemical Engg. System.

**Unit IV**

Theories of Corrosion and corrosion – control, stability of materials in service: Chemical, Thermal and Radiolytic stability.

**Unit V**

Composite materials; Semiconductors, Superconductors, Surface Modifications using linings of plastics, rubber, glass, ceramics etc.

**References:**

1. Van Vlack; MATERIAL SCIENCE WOOLEF;
2. Perry RH & Don WG; PERRYS CHEMICAL Engineering HAND BOOK; Mc Graw
3. Murthy; Structures and properties of Engg Materials; TMH
4. Narula; Material science; TMH 6. Vijaya; Material Science; TMH
7. O.P. Khanna; MATERIAL SCIENCE & METALLURGY; Dhanpat Rai Publication.
8. S.K. Hajra Choudhry; MATERIALS SCIENCE & PROCESSES; Indian Book Distrib

## **CM 403 – Fuel Technology**

### **Unit I**

Solid Fuels: Coal & lignite reserves in India, Classifications of coal, Washing of Coal, Analysis of Coal, proximate and ultimate analysis.

### **Unit II**

Coal carbonization: Mechanism of Low temperature carbonization and high temperature carbonization, by product recovery from coke oven; properties of coke coal; grinding, pulverization, briquetting of solid fuels.

### **Unit III**

Liquid Fuels: Origin of petroleum production, Indian Petroleum resources and their nature, Petroleum processing, distillation, cracking thermal & catalytic, coaking, reforming, Isomerisations, Crude oil classification, Reserves of Hydrocarbon in INDIA, introduction to Petroleum refining & processing, atmospheric & Vacuum crystallization.

### **Unit IV**

Petroleum product and their utilization, blending of petrol for octane number boosting, Transport fuels: Diesel, Petrol, AVL (Aviation Liquid Fuel), Kerosene, fuel & furnace oil, Testing of petroleum product: Flash Point, pore point, Fire point, Octane number, Cetene number, viscosity and viscosity index, API.

### **Unit V**

Gaseous fuels: Natural gas, Synthetic gases, their composition & properties, producer gas, Water gas, Coal Gas, LPG, CNG, Hydrogen as a fuel.

### **References:**

1. Sarkar S; Fuel and Combustion; Orient Long men Ltd.
2. Gupta OP; Fuel and Combustion; Khana Pub
3. Gary ;Refining of Petroleum Techonology

### **List of Experiments :**

1. To carry on proximate analysis of the given coal sample.
2. To determine the calorific value of the coal by Bomb-Calorimeter method.
3. To determine the viscosity of the given oil sample by Redwood Viscometer. No. 1 and No. 2
4. To determine the viscosity of a given oil sample by Saybolt viscometer.
5. To determine viscosity of a given coal tar with the help of tar viscometer.



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6. To determine the flash and fire points of the given oil sample by Penskey Martin's apparatus.
- . 7. To determine the flash and fire points of the given oil sample by Abel's apparatus.
8. To determine the flash and fire points of the given oil sample by Cleveland apparatus.
9. To determine the carbon residue of the given oil by Conradson method.
10. To determine cloud and pour point of given oil sample (coconut) by cloud and pour point apparatus.
11. To determine the composition of given gas by Orsat apparatus.

## **CM 404 – Fluid Particle Mechanics**

### **Unit I**

Particulate Solid: Properties of particulate solids Evaluation of size & shape, surface and population of particles, standard screens and screen analysis of solids.

### **Unit II**

Size Reduction: Principles of comminution, size reduction; crushing, grinding, pulverizing and ultra fine size reduction equipment, power requirement in comminution.

### **Unit III**

Mixing: Mixing of solids, Mixing equipment's, Design & Power requirement of mixers, Mixer effectiveness and mixing index.

### **Unit IV**

Separation Principles of Separation techniques for system involving solids, liquids & gases, classification, sedimentation and filtration, Separation equipments.

### **Unit V**

Transportation and Handling of Solids Selection of conveying devices for solids: Belt, Chain, Screw – conveyors, Elevators and pneumatic conveying devices; Elementary design aspects of the devices. Visit to Chemical Engg. Industry engaged mainly with Mechanical Operation.

### **Unit VI**

Fluidization Particulate & aggregative fluidization, characteristic of fluidized bed due to particle size, size distribution, shape and density, pressure drop through a fluidized bed, Character of dense phase fluidization as revealed by pressure drop fluctuations. Up flow and down flow fluidization, Fluid Catalytic process, bed drying, Mass transfer in fluidized beds.

### **References:**

1. Perry RH & Don WG; PERRY'S CHEMICAL Engineering HAND BOOK; Mc Graw Hill.
2. Nevers De; Fluid Mechanics for Chemical Engineers; TMH
3. Banchero Badker; Introduction to chemical engg; TMH
4. McCabe S, Harriot ; Unit Operations of Chemical Engg; TMH
5. Narayan CM, Bhattacharya BC; Mechanical operations for chemical eng.; PHI

**List of Experiments :**

1. To analyse the given sample by differential, cumulative methods using standard screen.
2. Determination of size & surface area of irregular particles using a Measuring gauge.
3. To study Crushing behavior & to determine the Rittinger's & Bond's Constant of the given solid in a Jaw Crusher.
4. To determine the efficiency of a ball mill for grinding a material of known.
5. To determine the power consumption of the Hammer Mill.
6. To determine the specific cake resistance for the given slurry by Leaf Filter.
7. To determine the efficiency of a given cyclone separator.
8. To determine the efficiency of fluidized characteristic bed.
9. To study the Dorr type of thickener.
10. To study the Plate & Frame filter press

**CM 405 – Fluid Mechanics**

**UNIT-1**

Review of fluid properties: Engg units of measurement, mass density specific wt. specific volume, specific gravity, surface tension, capillarity viscosity, bulk modulus of elasticity, pressure & vapor pressure, fluid statics: pressure at a point, pressure variation in static fluid absolute & gauge pressure, manometers, dimensional analysis & dynamic similitude dimensional homogeneity, use of Buckingham pi-theorem, calculation of dimension less numbers.

**UNIT-2**

Kinematics of Flow: Types of flow-ideal & real, steady & unsteady, uniform & nonuniform, one, two and three dimensional flow, path lines, streak-lines, streamlines and stream tubes; continuity equation for one and three dimensional flow, rotational & irrotational flow, circulation, stagnation points, separation of flow, sources & sinks, velocity potential, stream function, flow nets-their utility & method of drawing flow nets.

**UNIT-3**

Dynamics of Flow: Euler's equation of motion along a streamline and derivation of Bernoulli's equation, application of Bernoulli's equation, energy correction factor, linear momentum equation for steady flow; momentum correction factor. The moment of momentum equation, forces on fixed and moving vanes and other applications. Fluid Measurements: Velocity measurement (Pitot tube, Prandtl tube, current meters etc.) flow measurement (orifices, nozzles, mouth pieces, orifice meter, nozzle meter, venturi-meter, weirs and notches).

**UNIT-4**

Fluid machinery: Pumps, fans blowers, compressor & vacuum pumps, power & head requirement for pumps.

**UNIT-5**

Laminar flow: introduction to laminar & turbulent flow, concept of Reynolds number & friction factor; friction factor for rough & smooth pipe loss of head due to friction in pipes & fittings.

**References: -**

1. McCabe Smith; Unit Operation for Chemical Engg. TMH
- 2 Modi & Seth; Fluid Mechanics; Standard Book House, Delhi
3. Som and Biswas; Fluid Mechanics and machinery; TMH
4. Cengel; Fluid Mechanics; TMH
5. White ; Fluid Mechanics ; TMH

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6. JNIK DAKE; Essential of Engg Hyd; Afrikan Network & Sc Instt. (ANSTI)
7. Douglas; Fluid Mechanics; Pearson
8. R Mohanty; Fluid Mechanics; PHI
9. Gupta; Fluid Mechanics; Pearson.
- 10 Rajpoot R. K. ;Fluid Mechanics and Hydrolic Machine.11 Bansal R.K.; Fluid Mechanics and Hydrolic Machine. **List of Experiment:**

1. To determine the local point pressure with the help of pitot tube.
2. To find out the terminal velocity of a spherical body in water. Calibration of Venturimeter
4. Determination of  $C_c$ ,  $C_v$ ,  $C_d$  of Orifices
5. Calibration of Orifice Meter
6. Calibration of Nozzle meter and Mouth Piece
7. Reynolds experiment for demonstration of stream lines & turbulent flow
8. Determination of metacentric height
9. Determination of Friction Factor of a pipe
10. To study the characteristics of a centrifugal pump.
11. Verification of Impulse momentum principle.

**CM 406 – Computer Aided Process Calculations**

1. Introduction to Microsoft Excel.
2. Basic Operations
3. Using function
4. Unit conversions of chemical process.
5. Material Balance solution using Excel.
6. Energy Balance Solution Using Excel.

**List of Experiments**

1. Calculation of multi variable equations.(i.e. gauss elimination method)
2. Problems related to flow measurement
3. Problems related to roult's law. and ideal gas equations.
4. Problems related to material balance (i.e stichiometry, crystallization etc)
5. problems related to energy balance

**CM- 501 – Advanced Chemical Engg. Thermodynamics**

**UNIT-1**

Thermodynamic properties of homogeneous mixtures; property relationship for systems of variable compositions, partial molar properties, fugacity & fugacity-coefficient in ideal-solution, concept of fugacity departure

**UNIT-2**

Change of mixing activity, heat effects in mixing, activity effect in gaseous mixture

**UNIT-3**

Refrigeration, ideal reversed Carnot cycle, vapour compression refrigeration, component of a vapour compression plant (compressor, condenser, expansion device, evaporator) properties of refrigerant

**UNIT-4**

Chemical potential & its physical significance, effect of pressure & temperature on heat of reaction, concept of free energy Vant-Hoffs equation, Claussions-Clapeyron equation, GibbsBuem relationship of free energy with equilibrium constant, equilibrium & its applications.

**UNIT-5**

Elements of statistical thermodynamics, counting the number of microstates for a given macro-state, the most probable macrostate, Boltzman distribution, evaluation of Lagrangian constants  $\alpha$  , statistical interpretation of work & heat.

**References:**

1. Smith J.M and Van Ness- Introuction to Chemical Engg Thermodynamics – 6th edition
2. Daubert; chemical engg thermodynamic; TMH
3. Rathakrishnan E; Fundamentals of Engg Thermodynamics; PHI
4. Dodge B.F. Chemcail Engineering –Thermodynamics –McGraw Hill
5. Balzhiser Samules and Eliassen-Chemical Engg- Thermodynaics Prentic Hall
6. Sandler S.I Chemical Engg-Thermodynamics-John Wiley and son
7. Rastogi and Mishra-Chemical Engg Thermodynaics

**CM- 502 – Inorganic Process Technology**

**Unit I**

Salts and sodium compounds, soda ash, caustic soda, chlorine and potassium salts.

**Unit II**

Hydrochloric acid, Sulphur and sulfuric acid, Phosphoric acid and phosphates

**Unit III**

Nitrogenous Industries, Ammonia and Nitric acid, Nitrogenous Fertilizer, mixed fertilizers, N-P-K Fertilizers and micronutrients.

**Unit IV**

Cement industries, Industrial gases: Nitrogen, Oxygen, Hydrogen, Helium and Argon.

**Unit V**

Inorganic chemicals namely Bromine, Iodine and Fluorine, Alumina and Aluminium chloride, Inorganic pigments.

**References:**

1. Austine G.T. and Shreeves; Chemical Process Industries; Mc Graw Hill
2. Dryden C.E., M. Gopala Rao; Outlines Of Chemical Technology. Affiliated East-West Press
3. Pandey G.N.; Chemical Technology Volume- I; Lion Press, Kanpur.



**CM- 503 – Computational Methods in Chemical Engineering**

**Unit I**

Treatment of engineering data – Graphical representation. Empirical equations, Interpolation, Newton's formula, Lagrange's Interpolation formula, extrapolation, Integration, graphical Integration, Graphical Construction of Integral curves, Numerical Integration.

**Unit II**

Interpretation of Engineering Data- Significant figure, Classification of Measurements, Propagation of Errors, Variation and Distribution of Random Errors, Properties of Variance, Confidence limits for small samples.

**Unit III**

Ordinary Differential Equations – Formulation, Application of Law of Conservation of Mass– Mixing in flow process. Classification of ordinary Differential Equations and its applications to common Chemical Engineering problem

**Unit IV**

Numerical Solutions of Ordinary Different Equations– Linear Second– order Equations with variable coefficients, Numerical solution by Runge Kutta Method. Its application to higher– order equations

**Unit V**

Formulation of partial Different Equations. Finite difference, linear finite difference equations, non-linear difference equations, Optimization, types of methods, its application relating to chemical processes.

**References:**

1. Mickley HS, Sherwood and Reed; Applied Mathematics In Chemical Engineering;TMH pub.
2. Jenson & Jeffrey's; Mathematical Methods In Chemical Engineering; Mc Graw Hill
3. Luyben WL; Process modeling, simulation and control for chemical engr; Mc Graw Hill

**List of Experiment (Pl. expand it):**

1. Data representation and treatment by Graphical methods, Pressure- Volume- Temperature and concentration relationships for gases and their mixtures.
2. Integrated methods of data processing. Integral functions and their graphical representation.
3. Estimation of properties from empirical correlations (Nokay)
4. Estimation of critical properties from group contribution method.
5. Redlich-Kwong equation of state and other Virial equations to estimate thermodynamic properties like compressibility factor, molar volume and P-V-T relationships.
6. To study the effect of liquid viscosity and dissolved gases on pump efficiency, reciprocating pump performance.
7. Measurement errors their propagation and minimization of random errors. Selection of confidence limits.
8. Mass balance problems using continuity equation applied to a dynamic system. Formation of differential equations (component balance) and their solution & examples – CSTR and flow through pipes.
9. Numerical Solutions of batch reactor problems. Euler Algorithm
10. Runge-Kutta algorithm and its application in chemical Engineering. Implicit and explicit calculations. Problems related to effect design, optimum liquid concentration.
11. Transient flow of fluid unsteady temperature and varying concentration problems and use of partial differential equation to solve them. Note: Each student should perform at least eight experiments from the above list.

**CM- 504 – Mass Transfer-I**

**Unit I**

Fundamentals of Mass Transfer Individual and film coefficients, overall mass transfer coefficient and their inter relationships; Analogies in transfer processes, determination of mass transfer co-efficient; two phase flow in packed beds, co-current and counter current processes flooding loading, column internals: types of trays/ plates and packing, point and plate efficiency.

**Unit II**

Diffusion phenomenon: Molecular and eddy diffusion in gases, liquids and solids, interface mass transfer, Mass transfer theories: film theory Penetration theory and surface renewal theory

**Unit III**

Distillation Vapour liquid Equilibria, Boiling point diagram, Relative volatility, flash and differential distillation for two component mixture, steam distillation, azeotropic distillation, extractive distillation.

**Unit IV**

Continuous and Differential contact Distillation Rectification, reflux ratio, calculation of numbers of plates by NTU, optimum reflux ratio, open steam, multiple feed and multiple product calculations, Enthalpy concentration diagram, Panchon-Savarit method for calculation of number of theoretical plates. Approximate equation; Fensky and undeinrood equation for minimum numbers of plate calculation. Polarisson Gilliland method for actual numbers of plate calculation, Batch distillation.

**Unit V.**

Absorption: Absorption and Extraction in continuous contact columns, co-current, counter current and cross current contacting fluids, calculations of NTU and HTU, concept of HETP

**References:**

1. Mc-Cabe W.L, Smith J.M.; Unit Operation In Chemical Engineering; Tat Mc-GrawHill.
2. Coulson J. M. Richardson; Chemical Engineering – Vol 2; Butserworth Heinmann, Oxford, Delhi
3. Treybal R.E; Mass Transfer Operatio; Mc. Graw Hill.
4. Sherwood, T.K. Pigford R.L. and Wilke, C.R.; Mass Transfer; Mc. Graw Hill.

**List of Experiment (Pl. expand it):**

1. To study the flooding and loading of packed columns using different types of packing.
2. To study different types of plates and packing.
3. To prepare the vapor-liquid equilibrium and Boiling point diagram for a binary liquid mixture.
4. Determination of relative volatility of a given system of acetic acid water.
5. To verify Rayleigh equation for differential distillation of binary system.
6. To carry out the steam distillation.
7. To study batch distillation.
8. To study continuous distillation.
9. Studies on packed tower distillation unit.
10. Studies on the sieve plate distillation unit.
11. Studies on bubble cap distillation column.
12. To study the absorption of a gas in a packed column and calculation of NTU and HTU. Note: Each student should perform at least eight experiments out of the above list.

## **CM- 505 – Heat Transfer**

### **Unit I**

Conduction: Modes of heat transfer one dimensional and two dimensional, heat rate equations, Theory of insulation, critical radius calculations, types of insulation material, conduction through slab, cylinder and sphere.

### **Unit II**

Convective heat transfer, heat transfer in boundary layer and in films, natural and forced convection, co/counter/cross current contacting for heat transfer, individual and overall heat transfer coefficient, fouling factor.

### **Unit III**

Radiative heat transfer, Black body radiation, concept of shape factor, methods of determination of shapefactor, radiation exchange in enclosure with black surfaces

### **Unit IV**

Heat transfer under phase change conditions, boiling and condensation of pure components, heat flux temperature diagram for boiling and condensation under vertical and horizontal surfaces, nucleate & pool boiling, effect of surface condition on condensation, correlation for heat transfer under condensation. Evaporation- Type of evaporators and their applications single and multiple effect evaporators, design and operation of forward– backward and mixed feed operations, effect of boiling point elevation and hydrostatic head vapour recompression.

### **Unit V**

Heat Exchange equipment: Introduction to general design of double pipe ,shell and tube exchangers, condensers, extended surface equipments, heat exchanger equation – coil to fluid, jacket to fluid.

### **References:**

1. Donald Q. Kern; Process Heat Transfer; Tata McGraw Hill.
2. Alan J. Chapman; Heat Transfer; Collier McMillan.
3. Rao Y.V.C; Heat Transfer; PHI

**List of Experiment (Pl. expand it):**

1. To determine the thermal conductivity of metal rod.
  2. To determine the equivalent thermal conductivity of composite wall.
  3. To determine heat transfer coefficient in force convection.
  4. To determine heat transfer coefficient in Natural convection.
  5. To determine heat transfer coefficient with the help of Stefan Boltzmann Apparatus.
  6. To calculate emissivity of the test plate by emissivity measurement apparatus.
  7. To determine heat transfer coefficient in double pipe heat exchanger.
  8. To study the heat transfer characteristics of a shell and tube heat exchanger (heating/cooling) of water.
  9. To determine heat transfer coefficient in parallel and counter flow heat exchanger.
  10. To measure the rate of evaporation using an open pan evaporator.
  11. To measure the rate of condensation of pure water vapour and to determine the heat transfer coefficient.
  12. Demonstrate the film-wise drop-wise condensation and determination of the heat transfer coefficient.
  13. To study the single effect evaporator and find out the heat transfer coefficient.
- Note: Each student should perform at least eight experiments out of the above list.

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**CM- 506 – Chemical Process Plant Simulation Lab -I**

Simulation Study of Various chemical Process with the help of following Softwares : MATLAB  
,Chemcad , Pro – Simulator .

## **CM- 601 – Process Equipment Design - I**

### **Unit I**

Mechanics of materials: Stress- Strain relationships of elastic materials subjected to tensile, compressive and shear forces, Elastic and plastic deformation, General design considerations; Design of shell, bottom plates, self supported, and column supported roofs, wind girder, nozzles and other accessories.

### **Unit II**

Unfired pressure vessel: Pressure vessel codes, classification of pressure vessels, Design of cylindrical and spherical shells under internal and external pressures; Selection and design of flat plate, tor-spherical, ellipsoidal, and conical closures, compensations of openings. High pressure Vessels: Stress analysis of thick walled cylindrical shell, Design of monobloc and multiplayer vessels.

### **Unit III**

Tall vertical & horizontal vessels: Pressure, dead weight, wind, earthquake and eccentric loads and induced stresses; combined stresses, Shell design of skirt supported vessels. Vessel supports; Design of skirt, lug, and saddle supports.

### **Unit IV**

Bolted Flanges: Types of Flanges, and selection, Gaskets, Design of non- standard flanges, specifications of standard flanges. Fabrication of Equipment; major fabrication steps; welding, non-destructive tests of welded joints, inspection and testing, vessel lining, materials used in fabrication of some selected chemical industries.

### **References:**

1. Brownell, N.E and Young, H.E; Process Equipment Design; John Wiley
2. Bhattacharya, B.C; Introduction Of Chemical Equipment Design; CBS Publishers, Delhi.
3. Perry RH; Hand book of Chemical Engrs; Mc Graw Hill Pub
4. I.S.: 2825-1969 – Code For Unfired Pressure Vessels.
5. I.S. 803-1962, Code For Practice For Design, Fabrication And Erection Of Vertical And Mild SteelCylindrical Welded Oil Storage Tanks.
6. Joshi, M.V.; Process Equipment Design.
7. Ludwig EE; Applied Process Design In Chemical And Petrochemical Plants;



**CM- 602 – Organic Process Technology**

**Unit I**

Soaps and detergents: Pulp and paper, pulping process, chemical recovery, stock preparation and papermaking,

**Unit II**

Agro based alcohol industries, production of cane sugar, molasses, formation of alcohol, alcohol derivatives like acetic acid, acetic anhydride, vinyl acetate and ethylene glycol.

**Unit III**

Intermediates for petrochemical from petroleum based stocks, phenol, methanol, ethylene, propylene, aromatic benzene, toluene, xylene, acrylo-nitrile, styrene and butadiene.

**Unit IV**

Dyes and Dye intermediates, insecticides and pesticides, nitration and nitrating agents.

**Unit V**

Man-made fibers; rayon, polyester, polyamides, acrylics, cellulose and acetate,

**References:**

1. Gupta VB & Kathari VK; Manufacturing Fibre Technology; Chapman Hall, Newyork
2. Kathari V.K.; Progress In Textile, Sciences Technology, Vol I & II; IAFL
3. Austin, G.T; Shreeves Chemical Progress Industries; . Mc. Graw Hill New York
4. Dryden C.E; Outlines Of Chemical Technology; Affiliated. East West press, New

Delhi, 1997List of Experiment (Pl. expand it):

1. To determine BOD and COD of given water sample.
2. Preparation of acetic acid from ethyl alcohol
3. To find out the sucrose content in aqueous solution by polarimeter.
4. To evaluate the viscosity of molasses.
5. To determine percentage of formaldehyde in the formalene.
6. To determine iodine value of the given oil sample.
7. To determine the acetic acid, ethanol concentration in aqueous solutions.

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8. To prepare azodye and finding the yield.
9. Prepare a standard phenol solution and estimate the % of phenol in the given unknown sample of phenol
10. To prepare urea formaldehyde resin and report % conversion.

Note: Each student should perform at least eight experiments from the above list.

**CM- 603 – Mass Transfer - II**

**Unit I**

Adsorption: Adsorption theories, types of adsorbent; activated carbon, silica and molecular sieves. Batch and column, adsorption; Break through curves, Liquid percolation and gas adsorption, BDST models for adsorption, calculation.

**Unit II**

Humidification and Dehumidification: Humidification : General Theory, psychometric chart, fundamental concepts in humidification & dehumidification, wet bulb temperature, adiabatic saturation temperature, measurement of humidification calculation of humidification operation, cooling towers and related equipments.

**Unit III**

Drying: Equilibrium mechanism theory of drying, drying rate curve. Batch and continuous drying for tray driers, Drum dryers, spray and tunnel dryers.

**Unit IV**

Leaching and Crystallization: Leaching: solid liquid equilibrium, Equipment, principles of leaching, concurrent and counter current systems and calculation of number of stage required. Crystallization: Factors governing nucleation and crystal growth rates, controlled – growth of crystals, super saturation curve, principle and design of batch and continuous type equipment.

**Unit V**

Liquid –Liquid extraction: Liquid equilibrium & Ponchon – Savarit method, Mc-CabeThiele method, packed & spray column, conjugate curve and tie line data, plait point, ternary liquid – liquid extraction, operation and design of extraction towers analytical & graphical solution of single and multistage operation in extraction, Co-current, counter current and parallel current system.

**References:**

Mc-Cabe, W.L. Smith J.M. – UNIT OPERATION IN CHEMICAL ENGG. – 5th edition Tata McGraw Hill – Hogakusha, Tokyo, New Delhi. Coulson J.M. Richardson J.F. - CHEMICAL ENGG. – Vol – 2 Edition-2, Butterworth Heinmann, Oxford, New Delhi. Treybal R.E. – MASS TRANSFER OPERATION – 3rd edition, Mc. Graw Hill Book Co. New York.

**List of Experiment (Pl. expand it):**

To determine the diffusion coefficient of liquid vapour in air by Stefan's tube.

To study the rate of dissolution of a rotating cylinder and then to calculate the mass transfer coefficient. To investigate the mass transfer characteristic of a wetted surface column unit.

To investigate the characteristics of cooling tower.

To study the drying characteristics of a wet granular material using natural and forced circulation in tray dryer.

To prepare the drying rate curve for fluidized bed dryer. To study the characteristics of spray dryer.

To study the characteristics of drum and Tunnel dryer. Studies on solid-liquid extraction column. To find out the crystal yields with and without seeds.

To draw the tie lines and plot equilibrium curve for given ternary system.

Liquid- Liquid extraction in a packed column for co-current and counter current flow of binary systems. Note: Each student should perform at least eight experiments from the above list.

**CM- 604 – Chemical Process Control**

**Unit I**

Construction and characteristics of final control elements such as Proportional, Integral, PD, PID controllers, pneumatic control valve, principles and construction of pneumatic and electronic controllers.

**Unit II**

Process instrumentation diagrams and symbols, process instrumentation for process equipments such as Distillation column Absorption column, Heat Exchanger, Reactors, Evaporators, fluid storage vessels.

**Unit III**

Laplace Transform, Linear open loop system, first order system and their transient response. Dynamic response of a pure capacitive process, Transportation lag, Dynamic response of a first order lag system.

**Unit IV**

Second order system and their transient response. Interacting and non-interacting system. Linear closed loop system, block diagram of closed loop transfer function, controllers, transient response of closed loop system.

**Unit V**

Stability concept, Routh stability criterion, relative stability, Hurwitz stability criterion, Nyquist's stability criterion. Root locus technique, introduction to frequency response, Bode diagram, Bode stability criterion, gain and phase margins, Ziegler Nichols controller setting.

**References:**

1. Coughnower & Koppel – Process System Analysis And Control- McGraw Hill, New York.
2. D. P. Eckman – Automatics Process Control – McGraw Hill, New York.
3. Peter Harriot – Process Control – McGraw Hill, New York.
4. J. J. Nagrath & M. Gopal; Control System Engineering.

**List of Experiment (Pl. expand it):**

1. To study the characteristics of control valves (linear, quick opening, etc)
2. To study the dynamics of liquid level systems of non-interacting and interacting types.
3. To study the response of mercury in glass thermometer with and without a thermowell.
4. To study the characteristics of an electronic PID controller.
5. To study the characteristics of a current to pneumatic converter.
6. To study the effectiveness of computer control of a distillation column.
7. To study the effectiveness of a computer control of a heat exchanger.
8. To study to effectiveness of a computer control of a chemical reactor
9. To study to dynamics of a pressure tanks.
10. To calibrate an air purged liquid level indicator.

**Note:** Each student should perform at least eight experiments out of the above list.

## **CM- 605 – Chemical Reaction Engineering – I**

### **Unit I**

Classification of reactions, Definition of reaction rate, Variables affecting the rate, concept of reaction equilibria, order of reaction and its determination, theoretical study of reaction rates, collision and activated complex theory, Mechanism of reaction series, Parallel and consecutive reaction, autocatalytic reactions, chain reaction, polymerization reaction.

### **Unit II**

Interpretation of kinetic data, Integral and differential method of analysis, variable volume reactions, total pressure method of kinetic analysis

### **Unit III**

Classification of Reactors: Concept of ideality, Development of design equations for batch, semi batch, tubular and stirred tank reactor, Design of Isothermal and non-isothermal batch, CSTR, PFR, reactors. Combination of reactors, Reactors with recycle, yield and selectivity in multiple reactions.

### **Unit IV**

Multiple Reactions in Batch, continuous stirred tank and Plug flow reactors uniqueness of steady state in continuous stirred tank reactor, optimum temperature progression, thermal characteristics of reactors.

### **Unit V**

Non ideal reaction, RTD dispersion model, Tank and series model, recycle model, segregated flow in mixed models, evaluation of RTD characteristics.

### **References:**

1. Smith J.M; Chemical Engineering Kinetics; Mc Graw Hill.
2. Denbigh & Turner K.G; Chemical Reaction Theory An Introduction; United Press.
3. Copper & Jeffery's GVJ; Chemical Kinetics And Reactor Engineering; Prentice Hall
4. Levenspiel O; Chemical Reaction Engg; Willey Eastern, Singapore.
5. Houghen Watson & Ragatz; Chemical Process Principles Part Iii; Asian Pub-House Mumbai
6. Fogler H.S; Elements Of Chemical Reaction Engineering; PHI

**List of Experiment (Pl. expand it):**

1. To determine velocity rate constant of the hydrolysis of ethyl acetate by sodium hydroxide.
2. To study the rate constant of hydrolysis of an ester-catalyzed by acid.
3. Determine the rate constant and order of reaction between Potassium per sulphate and Potassiumiodide.
4. To study temperature dependency of rate constant, evaluation of activation energy and verification of Arrhenius law.
5. To study a consecutive reaction system( hydraulic model)
6. To study a parallel reaction system ( hydraulic model)
7. To study a homogeneous reaction in a semi-batch reactor under isothermal conditions.
8. Study of non catalytic homogeneous saponification reaction in CSTR.
9. To study a non-catalytic homogeneous reaction in a plug flow reactor.
10. To study the residence time distribution behavior of a back mix reactor.
11. To study the RTD behavior of a tubular reactor.
12. To study the RTD behavior of a packed bed reactor.
13. To study the behavior of a continuous flow reactor system-three reactor in series.
14. To study the kinetics of thermal decomposition of calcium carbonate.
15. To study a homogeneous catalytic reaction in a batch reactor under adiabatic conditions.
16. Study of non catalytic saponification reaction in a tubular flow reactor.



**CM- 606 – Chemical Process Plant Simulation - II**

Chemical Process Plant Simulation-II 1. Introduction to Polymath software Understanding its function & working 2. CHEM CAD Understanding its functions & working

**Elective -I**

**(CM -701 (A) – Petroleum Processing Technology)**

**Unit I**

Origin and occurrence of petroleum crude, status of petroleum refining in India; composition of petroleum, classification and physical properties of petroleum.; evolution of crude oil and petroleum products, future refining trends.

**Unit II**

Crude oil distillation process, pretreatment of crude, atmospheric and vacuum distillation process; secondary conversion processes; catalytic reforming, catalytic cracking and deep catalytic cracking.

**Unit III**

Heavy residue up-gradation technologies; hydro-cracking, hydro-treating, vis-breaking and delayed coking alkylation, isomerisation, dehydrogenation processes, polymerization.

**Unit IV**

Lubricating oil, grease and bitumen: de-waxing and de-oiling, de-asphalting, lube hydro-finishing, bitumen air blowing, sweetening and desulphurization; hydro-desulphurisation of petroleum products.

**Unit V**

Refinery products, refinery gas utilization, LPG, propylene and hydrogen recovery, reformulated gasoline; present and future requirements.

**References:**

1. Nelson WL; Petroleum refinery engineering ; Mc. Graw hill
2. Hobson GD; Modern petroleum technology Part I & II; John Wiley & sons.

**CM- 701 Elective –I (CM -701 (B) – Safety Engg and Hazard Management)**

**Unit I**

Origin of process hazards, Laws Codes, Standards, Case Histories, Properties of Chemical, Health, hazards of industrial substances.

**Unit II**

Toxicology: Toxic materials and their properties, effect of dose and exposure time, relationship and predictive models for response, Threshold value and its definitions, material safety data sheets, industrial hygiene evaluation.

**Unit III**

Fire & Explosion: Fire and explosion hazards, causes of fire and preventive methods. Flammability, characteristics of chemical, fire and explosion hazard, rating of process plant., Propagation of fire and effect of environmental factors, ventilation, dispersion, purifying, and sprinkling, safety and relief valves.

**Unit IV**

Other Energy Hazards: Electrical hazards, noise hazards, radiation hazard in process operations, hazards communication to employees, plant management and maintenance to reduce energy hazards.

**Unit V**

Risk Analysis: Component and plant reliability, event probability and failure, plant reliability, risk analysis, HAZOP and HAZON, event and consequence analysis (vapor cloud modeling) Designing for safety, measurement and calculation of risk analysis.

**Unit VI**

Hazard Assessment: Failure distribution, failure data analysis, modeling for safety, safety training, emergency planning and disaster management, case studies.

**References:**

1. Crawl DA and Louvar J. A.; Chemical process safety fundamentals with applications-PHI
2. Wentz, Charles A; Safety, health and environmental protection - Tata McGraw Hill
3. Smith B.D.; Design of equilibrium state process ; Mc Graw Hill,
4. Van Winkle - Distillation - Mc Graw Hill, Book Co.

**CM- 701 Elective –I (CM -701 (C) – Pharmaceutical Technology)**

**Unit I**

Practice of the following unit operation in pharmaceutical industries: Heat transfer, evaporation, distillation, drying, mixing, size reduction, crystallization, filtration, size separation, conveying, humidification, air conditioning and refrigeration.

**Unit II**

Formulation, development of sterile dosage forms. Production facilities, environmental control and personnel in the production of sterile dosage form, compounding, processing, filtration, sealing, sterilization, packing and labeling of sterile dosage forms. Quality control tests like sterility, pyrogen, clarify, safety and leakage testing.

**Unit III**

Types of tablets. Manufacturing of tablets by wet granulation, dry granulation and direct compression. Tablet processing problems and defects, tablet standardization: hardness, friability, weights variation, disintegration, dissolution and content uniformity tests.

**Unit IV**

Capsules: Hard gelatin capsule, capsule size, formulation and preparation of filled hard gelatin capsules, soft gelatin capsule, soft gel - manufacturing procedures; quality control of capsules.

**Unit V**

Cosmetics and Toiletries: Introduction, factors to be considered in the formulation of facial cosmetics, dentifrices, deodorant, antiperspirants, shampoos, hairdressing and hair removers.

**Unit VI**

Pharmaceutical packing: packing components, types of packing containers and closures, materials used for and their pharmaceutical specification, method of evaluation, stability aspects of packaging materials.

**References:**

1. Leon lachman, Lieberman; Theory & practice of industrial pharmacy; Verghese P, Mumbai
2. Ganderto; Unit process in pharmacy.
3. HersheyD; Chemical engineering in medicine and biology - Plenum press, new york.
4. Chemical engineering in medicine - chern. Engg. Progrer syrnp series no. C 66, vol 62.

**CM- 702 Elective –II (CM -702 (A) – Transport Phenomenon)**

**Unit-I**

Similarity in momentum, heat and mass-transport - Newton's laws of viscosity, Fouriers laws of conduction and Fick's laws of diffusion, Flux-transport property relationships, Estimation of transport properties measurement and correlations, velocity distribution in Laminar flow of falling film. Flow over an inclined plane, a circular tube an annulus and between two parallel plates.

**Unit-II**

Shell balance approach for developing equations of change for momentum, heat and mass transport, Equations of change and their approximations for transport in one dimension.

**Unit –III**

Transport equations in turbulent flow and equations for turbulent fluxes, velocity, temperature and concentration profiles for laminar and turbulent flow conditions, temperature and concentration profiles for conductive and convective transport in solids and fluids.

**Unit-IV**

Macroscopic momentum and heat balance equations, Kinetic energy calculations. Constant area and variable area flow problems. Flow through bends, time determination for emptying of vessels.

**References:**

1. Bird R.B., Stewart W.E. and Lightfoot EW; Transport phenomena; Wiley tappon
2. Brodkey RS and Hershey -Transport phenomena a unified approach; TMH
3. Geancoplis; Transport processes & separation process principles; PHI learning.

**CM- 702 Elective –II (CM -702 (B) – Polymer Technology**

**Unit I**

Polymerization Chemistry: Chain, step and miscellaneous polymerization reactions and polymerization technique. Polymerization kinetics: Free radical, cationic and anionic polymerization, poly-condensation and polymerization.

**Unit-II**

Polymerization Processes: Bulk solution, emulsion and suspension polymerization, thermoplastic composites, fiber reinforcement fillers, surface treatment reinforced thermo-set composites resins, fillers, additives.

**Unit-III**

Polymer reactions: Hydrolysis, acidolysis, aminolysis, hydrogenation, addition and substitution reactions, reactions of various specific groups, cyclization and cross linking reactions, reactions leading to graft and block copolymer

**Unit IV**

Manufacturing processes of important polymers: Plastics- polyethylene, polypropylene polyvinyl chloride & copolymer, polystyrene; Phenol-formaldehyde, epoxides, urethane, Teflon, elastomers, rubbers, polymeric oils - silicon fibers - cellulosic (Rayon), polyamides (6:6 Nylon), Polyesters (Dacron). Acrylic- olefin.

**Unit - V**

Composite materials - Ceramic and other fiber reinforced plastics, Polymer degradation - Thermal, Mechanical, Ultrasonic, Photo, High energy radiation, Ecology and environmental aspects of polymer industries. Rheological Sciences Equations, Uni-coelastic models - Maxwell.

**References:**

1. Rodringuez; Principles of polymer systems; TMH
2. Billmayer Jr, Fred W.; Textbook of polymer science; Wiley tappon
3. David J Williams; Polymer science & engineering; PHI
4. Mc. Keley, JH; Polymer processing; John Wiley

**CM- 702 Elective –II (CM -702 (C) – Novel Separation Techniques**

**Unit I**

Limitations of common separation techniques- sedimentation, screening, filtration, evaporation, distillation, absorption, liquid - liquid and solid -liquid extraction.

**Unit II**

Principles of membrane separation process classification, characterization and preparation of membrane, Analysis and modeling of membrane separation, Membrane modules and application.

**Unit III**

Reverse Osmosis and ultra filtration, membrane characteristics and applications, Ion selective membranes and their application in electrolysis. Per vaporization and gas separation using membranes, Liquid membrane, Industrial applications.

**Unit IV**

Foam and bubble separation, principle, classification, foam and surfactants, Separation techniques, Column Separations:

**Unit V**

Zone melting and Zone refining, electrophoresis, desalting by freezing, centrifugation. Unit VI Parametric pumping, thermal parametric pumping, batch, continuous and semicontinuous pumping, multi component separation, ph-parametric pumping, heatless parametric pumping,

**References:**

1. McCabe WI and Smith IC; Unit operation of chemical engineering; TMH
2. King J.; Separation process; TMH
3. Kaup EC; Design factors in reverse osmosis - chemical engineering
4. Arden TV; Water purification by ion exchange; Butterworth, London.

## **CM- 703 – Process Equipment Design-II**

### **Unit I**

Scale up criteria and scale up of process equipment. Process design calculations for heat exchangers equipment shell and tube heat exchangers general description, heat transfer coefficients and pressure drop by Kerns & Bells methods rating on existing unit.

### **Unit II**

Design of a new system having one or more units in series: single effect evaporation, multiple effect evaporator with boiling point elevation.

### **Unit III**

Process design calculations for mass exchange equipment plate and packed column for distribution and adsorption including column diameter and height.

### **Unit IV**

Detailed process and mechanical design, Flash drum , Kettle reboiler, condenser, cooling tower rotary drier.

### **References:**

1. Perry, Robert et al; Perrys Chemical Engg. Handbook; TMH
2. Ludwig E; Applied process design in chemical petrochemical plants; Gulf publishing co.
3. Mahajani V V, Umarji SB; Process Equipment Design; MacMillan Pub.
4. Kern D; Process Heat Transfer; TMH
5. Smith B. D; Design of equilibrium stages. 4. Coulson JM. Richardson JF; Chemical engg. Vol ;.Pergamon process



## **CM- 704 – Chemical Reaction Engineering –II**

### **Unit-I**

Heterogeneous processes: Catalysis and adsorption; Classification of catalysts, Preparation of catalysts, Promoters and Inhibitors, General mechanism of catalytic reactions surface area and pore size distribution Rate equation of fluid solid catalytic reactions, Hougen - Watson & Poinule law models, Procurement and analysis of kinetic data, kinetics of catalyst deactivation.

### **Unit -II**

External transport processes and their effects on heterogeneous reactions yield and selectivity Reaction and diffusion in porous catalysts, Isothermal and non-isothermal effectiveness factors, Effect of intra- phase transport on yield, selectivity & poisoning, Global reaction rate.

### **Unit -III**

Design of catalytic reactors, Isothermal & adiabatic fixed bed reactor staged adiabatic reactors, Non isothermal, non adiabatic fixed bed reactors, Fluidized bed reactors, Slurry reactors, Trickle bed reactors.

### **Unit-IV**

Models for fluid - solid non-catalytic reactions, controlling mechanisms, Diffusion through gas film controls. Diffusion through ash layer controls, Chemical reaction controls, fluidized bed reactors with and without elutriation.

### **Unit – V**

Gas-liquid reactions and liquid-liquid reaction, Rate equation based on film theory, Reaction design for instantaneous reactions and slow reactions, Aerobic Fermentation, Application to Design Tools for Fast Reactions.

### **References:**

1. Smilli J.M; Chemical engg. Kinetics; TMH
2. Denbig K.G & Turner KG; Chemical theory - an introduction to reactors; United press
3. Cooper G. & Jeffery JVJ; Chemical kinetics and reactor engg.; PHI
4. Rajaram J, Kuriacose JC; Kinetics and mech. of Chemical Transformations; MacMillan
5. Levenspiel O; Chemical reaction engg; Wiley Eastern Singapore.
6. Hougen, watson & Ragatz; Chemical process principles part 3
7. Fogler, HS; Elements of chemical reaction engg.; PHI

## **CM- 705 – Environmental Engineering**

### **Unit I**

Environmental Management: Nature of environment, major component of life support system industrial development and environmental degradation, environmental impact assessment, national environmental policies, environmental guidelines for process industries, environmental pollution control through planned industrial development; environmental pollution and its effect on human beings, animal and vegetation system.

### **Unit – II**

Air Pollution: Sources and effect of air pollution, classification of air pollutants, emission standard of air pollution. Meteorological condition influencing air pollution, Chemical inversion, principle, working and design of control equipment for particulate emission and gaseous pollutants like cyclone separator, gravity settling chamber, multi-tray settling chamber, bag filter, scrubber, E.S.P.

### **Unit -III**

Water Pollution: Sources and effect of water pollution, water born diseases, classification of water pollutants, physical, chemical and bacteriological analysis of water; pollution laws and limits, effluent standards;, design of waste water and industrial effluent treatment plants (physiochemical and biological), advanced treatment methods, modern trends in sedimentation and filtration.

### **Unit – IV**

Pollution due to Solid Waste and Noise: Nature of domestic, municipal, agricultural, industrial, Hospital, Nuclear Wastes; collection, treatment and disposal of solids waste; waste recovery system, solid waste management; noise pollution, sources, noise measurement and control; noise mitigation measures.

### **Unit – V**

Case study with respect to air, water and solid waste: Fertilizer industry, refinery and petrochemical industries, pulp and paper industries, tanning industry, sugar and alcohol industries, alkali industries, cement and steel industries.

### **References:**

1. Rao C S; Environmental Pollution Control Engineering; New Age India Ltd.
2. Mahajan S P; Pollution Control in Process Industries
3. Canter Lary; Environmental Impact Assessment; TMG
4. Keily; Environmental Engineering; TMG
5. Miller GT Jr; Environmental sciences-working with earth; Cengage Pub

**List of Experiments(Please Expand it):**

1. To determine the BOD of a given water Sample.
2. To determine the D O of a given water Sample.
3. To determine the COD of a given water Sample.
4. To determine the ph value of a given water Sample.
5. To determine the Chlorides in a given water Sample.
6. To determine the Acidity in a given water Sample.
7. To determine the Alkalinity in a given water Sample.
8. To determine the Total Hardness in a given water Sample.
9. To determine the Turbidity of a given water Sample.
10. To determine the Aerobic Microbial colony count.
11. To determine the Total dissolve solid of a given sample.

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## **Process Piping Design CM 801(A)**

### **Unit I**

Classification of pipes and tubes IS & BS codes for pipes used in chemical process industries and utilities.

### **Unit II**

Pipes for Newtonian and non-Newtonian fluids, sudden expansion and contraction effects, Pipe surface roughness effects, Pipe bends, Shearing characteristics.

### **Unit III**

Pressure drop for flow of Newtonian and non-Newtonian fluids through pipes, resistance to flow and pressure drop, effect of Reynolds and apparent Reynolds number.

### **Unit IV**

Pipes of circular and non-circular cross section-velocity distribution, average velocity and volumetric rate of flow. Flow through curved pipes (Variable cross sections), effect of pipe-fittings on pressure losses.

### **Unit V**

Non-Newtonian fluid flow through process pipes, Shear stress, Shear rates behavior, apparent viscosity and its shear dependence, Power law index, Yield Stress in fluids, Time dependant behavior, Thixotropic and rheopetic behavior, mechanical analogues, velocity pressure relationships for fluids, line.

### **Unit VI**

Pipe line design and power losses in compressible fluid flow, Multiphase flow, gasliquid, solid - fluid, flows in vertical and horizontal pipelines, Lockhart Martinelli relations, Flow pattern regimes.

### **References:**

1. Coulson JM and Richardson J.F; Chemical engineering - Vol I, Butterworth, Oxford;
2. Govier, G.W. and Aziz K; Flow of complex mixtures in pipe; Krieger Pub, Florida
3. Green DW and Malony, Perrys; Chemical engineers Handbook;TMH

## **Cryogenic Engineering CM 801(B)**

### **Unit I**

Introduction to cryogenics and cryogenic systems, thermodynamic principles of cryogenic systems, thermodynamic foundation for cryogenics, analysis of real systems with thermodynamics.

### **Unit II**

Properties of cryogenic fluids: Fluid properties, fluid behavior at cryogenic temperatures, structural properties at low temperature, thermal properties at low temperature, Electrical properties at low temperatures, superconductivity.

### **Unit III**

Production of low temperature, refrigeration and liquefaction, cryogenic refrigeration cycle work, J T cycles and expander cycle and difference, use of cycle analysis on real systems, cryo-coolers operation

### **Unit IV**

Cryogenic Environment : Storage vessels, Dewars - both large and small, compressors, expanders, heat exchanges, selection of transfer lines and valves, Insulation principles, separation and purification system, Helium and natural gas systems separation, gas purification, storage and transfer systems.

### **Unit V**

Cryogenic Instrumentation and Measurements, strain, pressure flow and liquid level, measurement of low temperatures, optimization of tank designs, Details of liquefied natural gas, purification of natural gas, storages and insulation of Liquefied Natural Gas, its transportation through pipelines. Unit VI Safety in cryogenic systems, Hydrogen, Oxygen and Nitrogen, Handling of high pressure cylinders, safety in liquid nitrogen and high pressure gas systems, safety in hydrogen and oxygen systems, critical safety for H<sub>2</sub> and O<sub>2</sub>, cleaning of H<sub>2</sub> and O<sub>2</sub> equipments.

### **References:**

1. R.H. Perry, D.W. Green; Perry's Chemical Engineers Handbook; McGraw Hill.
2. Thomas M, Flynn, Dehher; Cryogenic Engineering; Marcel-Decker, Colorado P, Florida.
3. Mukhopadhyaya; Fundamentals of cryogenic Engg

## **Energy Management in Processes CM 801(C)**

### **. Unit 1**

Energy Management & Audit: Definition, need and types of energy audit, Energy management (audit) approach-understanding energy costs, bench marking, Energy performance, matching energy use to requirement, Maximizing system efficiencies, Optimizing the input energy requirements, Fuel & energy substitution, Energy audit instruments.

### **Unit 2**

Energy Monitoring and Targeting: Defining monitoring & targeting, elements of monitoring & targeting, data and information-analysis, techniques -energy consumption, production, cumulative sum of differences (CUSUM). Global environmental concerns: United Nations Framework Convention on Climate Change (UNFCCC), sustainable development, Kyoto Protocol, Conference of Parties (COP), Clean Development Mechanism (CDM), Prototype Carbon fund (PCF).

### **Unit 3**

Energy Efficiency: Steam System: Properties of steam, assessment of steam distribution losses, steam leakages, steam trapping, condensate and flash steam recovery system, identifying opportunities for energy savings. Insulation and Refractory: Insulation-types and application, economic thickness of insulation, heat savings and application criteria, Refractory-types, selection and application of refractory, heat loss.

### **Unit 4**

Waste Heat Recovery: Classification, advantages and applications, commercially viable waste heat recovery devices, saving potential. Energy efficiency in Electrical Utilities: Electrical system, electric motors, HVAC and refrigeration system, fans and blowers, pumps and pumping system, cooling tower, lighting system.

### **Unit 5**

Heat Exchanger Networks

### **References:**

1. Howe & Feinberg; The Energy Source Book; Am Institute of Physics
2. Johnson & Kelly; Renewable Energy Source for Fuel & Electricity

## **Entrepreneurship Management and Economics CM-802**

### **Unit-I:**

System: System and subsystem in process engineering, system analysis, economic degree of freedom, various algorithms, synthesis of processes, flow-sheeting, mathematical representation of steady-state flow-sheet

### **Unit-II:**

Management: Importance, definition and functions; schools of theories, knowledge driven learning organization and e-business; environment, uncertainty and adaptability; corporate culture, difficulties and levels of planning, BCG matrix, SWOT analysis, steps in decision making, structured and unstructured decision; dimensions of organizations, size/specialization, behavior formalization, authority centralization, departmentalization, span and line of control, technology and Minzberg organization typology, line, staff & matrix organization, coordination by task force, business process reengineering and process of change management, HR planning placement and training, MIS; attitudes and personality trait, overlap and differences between leader & manager, leadership grid, motivation, Maslow's need hierarchy and Herzberg two factor theory, expectation theory, learning process, team work and stress management.

### **Unit-III**

Plant Economics: Interaction between design and cost equations for optimal design of equipments, inflation, energy conservation and environmental control, economic design criteria, terms involved in profitability analysis, Gross income, depreciation, net profit.

### **Unit-IV:**

Finance: Nature and scope, forms of business ownerships, balance sheet, profit and loss account, fund flow and cash flow statements, breakeven point (BEP) and financial ratio analysis, pay-back period, NPV and capital budgeting.

### **Unit V:**

Entrepreneurship: Definition and concepts, characteristics, comparison with manager, classification, theories of entrepreneur, socio, economic, cultural and psychological; entrepreneur traits and behavior, roles in economic growth, employment, social stability, export promotion and indigenization, creating a venture, opportunity analysis competitive and technical factors, sources of funds, entrepreneur development program.



**References:**

1. Peter MS, Timmerhaus KD; Plant design and economics for chemical engr; TMH
2. Schwery HE; Process engg economics; TMH
3. Daft R; The new era of management; Cengage.
4. Bhat Anil, Arya kumar; Management: Principles ,Processes Practices; Oxford H Ed
5. Khan, Jain; Financial Management;
6. Mohanty SK; Fundamental of Entrepreneurship; PHI.
7. Kuratko, Hoolgetts; Entrepreneurship; Theory Process practice; Cengage.

## **Bio-Process Technology CM 803**

### **Unit I**

Introduction to Bio-Chemical Engineering: Aspects of microbiology, cell theory structure of microbial cells, classification of microorganism, Essential chemicals of life lipids, Sugars and Polysaccharides, RNA and DNA, Amino acids and proteins.

### **Unit II**

Metabolism and Energetic: Assimilatory and dissimilatory process, metabolic mechanism of the cells; Biochemical Kinetics: Simple enzyme kinetics with one or two substrates, modulation and regulation of enzymatic activity, enzyme reactions in heterogeneous systems.

### **Unit III**

Growth cycle, phases for Batch cultivation, mathematical modeling of batch growth, products synthesis Kinetics, overall kinetics and thermal death kinetics of cells and spores.

### **Unit IV**

Unit Operations in Biochemical Process: Agitation and aeration, gas liquid mass transfer, determination of oxygen transfer rates, determination of  $K_{ga}$  and  $KLa$  scaling of mass transfer equipment, heat balance and heat transfer correlation for biochemical systems, sterilization, filtration and drying.

### **Unit V**

Design and Analysis of Bio-Reactors: Classification and characterization of different bioreactors, batch and continuous reactors, tubular, CSTR and tower reactors, aerobic and anaerobic fermentation-process, design and operation of typical aerobic and anaerobic fermentation processes, manufacture of microbial products e.g. antibiotics alcohol/ wine etc; use of immobilized enzyme and whole cells for industrial processes.

### **References:**

1. Baily, J .E. and Ollis D.F; Biochemical Engineering Fundamentals; Mc. Graw Hill
2. Coulson and Richardson; Chemical Engineers;
3. Shuler, Kargi; Bioprocess Engineering basic concepts.; PHI Learning
4. Rao ; Introduction to Biochemical Engineering;

**List of Experiments(Please Expand It) Bio-Process Technology CM 803:**

1. To carry out the isolation and identification of microorganism from a soil sample.
2. To examine & study effectiveness of various techniques for preserving microorganism
3. To study the kinetics of ethanol fermentation.
4. To determine the kinetic constants  $\mu_{max}$  and  $K_m$  for the growth of microorganisms.
5. To identify bacterial species using Gram staining tests.
6. To determine the biochemical oxygen demand of the given wastewater sample.
7. To determine the chemical oxygen demand of the given wastewater sample.
8. To study BOD kinetics of given wastewater sample and to determine the kinetic constant.
9. To determine the dissolved oxygen content of the given sample by Winkler method.
10. To determine the reducing sugar in the given fermentation medium.
11. To determine the protein in the given fermentation medium.
12. To determine the total sugar content in the given fermentation medium.
13. To study the kinetics of methane fermentation.
14. To study the kinetics of an enzyme catalyzed reaction.
15. To study the activity of enzymes in free and immobilized States.
16. To study the activity of whole cell enzymes in free and immobilized States.

Note: Each student should perform at least eight experiments out of the above list.

**Process Modeling & Simulation CM 804.**

**Unit I**

The role of analysis: chemical engineering problems, basic concepts of analysis; the analysis process, simple example of estimating an order, source of the model equations, conservation equations, constitutive equations, control volumes, dimensional analysis, system of units, dimensional consistency in mathematical descriptions, dimensional analysis and constitutive relationships, final observations.

**Unit II**

Non-Reacting Liquid Systems: Introduction, equation of continuity, simple mass balance, application of the model equations, component mass balances, model behavior: steady state behavior, un-steady state behavior, density assumption, numerical integration methods of ordinary differential equation; Reacting Liquid Systems: Introduction, basic model equations for a tank-type reactor, reaction rate, batch reactor, pseudo first-order reactions, reversible reactions, multiple reactions; consecutive reactions, parallel reactions, complex reactions, constant density assumption, order and stoichiometry.

**Unit III**

Treatment of experimental data: Introduction, criteria for Best Fit, Best Slope-I, Best Slope-II, Best straight line, physical property correlations, fitting a quadratic, simulation examples of gravity fluid flow, heat and mass transfer, Monte-Carlo simulation.

**Unit IV**

Dynamic modeling of simple processes, sequential, simultaneous modular and equation oriented approaches, partitioning and tearing.

**Unit V**

Computer programming of various iterative convergence methods such as Newton-Raphson, false position, Wegstein, Muller methods.

**References:**

1. Russell TWF; Introduction to Chemical Engineering Analysis - John Wiley & Sons
2. Luyben W.L; Process Modeling, Simulation And Control For Chemical Engineers; TMH
3. Jana ; Chemical process modeling and computer simulation; PHI Learning

**List of Experiments (Please Expand It) Process Modeling & Simulation CM 804:**

1. Process dynamics experiments like flow of incompressible fluids at a variable flow rate.
2. Dynamics of a tank draining through an orifice in the bottom. Differential equation formulation and verification with the experimental data.

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3. Mass balance in a tank filling at certain rate and emptying at another rate. Rectangular and wedge- shaped tank and incompressible fluid.
4. Modeling a batch reactor-verification of 1<sup>st</sup> and 2<sup>nd</sup> order rate kinetics.
5. Counter current double pipe heat exchanger modeling-data analysis by iterative methods.
6. Simulation of a distillation column-binary systems, equi-molal overflow, constant relative, volatility.
7. Input-Output response study in non-ideal flow reactors.
8. Simulation of a perfectly mixed reactor with heat transfer. Derivation of a mathematical model and solving for steady state heat transfer. Note: Each student should perform at least six experiments out of the above list.